INSTALLATION MANUAL

for

International Power Machines'

Balanced Power Industrial

30 - 80 kVA

Uninterruptible Power System (UPS)

164201014 Rev. C

SAVE THESE IMPORTANT SAFETY INSTRUCTIONS

This manual contains important safety instructions that should be followed during installation and maintenance of the UPS and batteries.



10451 Brockwood Road Dallas, Texas 75238-1641 Phone: (214) 342-6100

Service Hotline: (800) 843-9433

IMPORTANT SAFETY INSTRUCTIONS

Instructions Importantes Concernant La Sécurité

SAVE THESE INSTRUCTIONS

Conserver Ces Instructions

This manual contains important instructions for your Uninterruptible Power Supply (UPS) system. You should follow these instructions during the installation and maintenance of the UPS, options, accessories, and batteries.

Cette notice contient des instructions importantes concernant la sécurité.

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at their own expense.

WARNING:

This is a product for restricted sales distribution to informed partners. Installation restrictions or additional measures may be needed to prevent disturbances.

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Introduction

This manual describes how to install your Balanced Power Industrial
Uninterruptible Power Supply (UPS) system. It contains instructions for installing the UPS and each optional component and accessory. The information you will use depends on the system you purchased.

Each component of your UPS system is housed in a free-standing cabinet. The cabinets line up and match in style and color, and have safety shields behind the doors for hazardous voltage protection. Figure 1 shows a typical Balanced Power Industrial UPS system that includes at least one of each component.

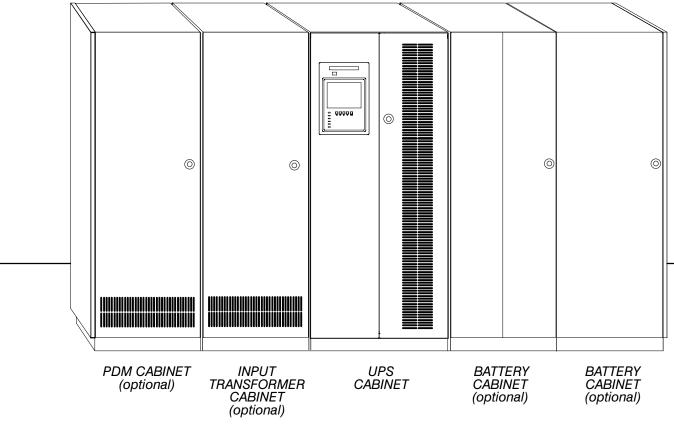


Figure 1. Typical Balanced Power Industrial UPS System

These basic UPS system configurations are possible:

- The UPS and one or more battery cabinets
- The UPS, battery cabinet(s), and a Power Distribution Module (PDM)
- The UPS, battery cabinet(s), and an input transformer
- The UPS, battery cabinet(s), PDM, and input transformer.

You can enhance any of these system configurations by adding optional accessories, such as a *Remote Monitor Panel (RMP)*, *Relay Interface Module (RIM)*, or *Remote Emergency Power Off (EPO)* control.

Using This Manual

The system you are installing dictates which parts of this manual you should read. Everyone should read Chapters 1 through 4:

- Chapter 1 discusses installation considerations for your entire UPS system.
- Chapter 2 tells you how to prepare your site for the installation of your UPS system. It discusses equipment environmental requirements, unpacking and inspecting cabinets, and pallet removal.
- Chapter 3 describes how to install the UPS cabinet.
- Chapter 4 illustrates the two methods for joining cabinets together.
- Chapter 5 contains safety instructions and general notes for installation of the UPS manufacturer's optional battery cabinets.
- Chapter 6 contains information for installing the optional input transformer cabinet.
- Chapter 7 contains information for installing the optional Power Distribution Module (PDM).
- Chapter 8 discusses installing the optional Remote Emergency Power Off (EPO) control.
- Chapter 9 contains information for installing the optional remote battery disconnect.
- Chapter 10 contains information for installing the optional Remote Monitor Panel (RMP).
- Chapter 11 contains information for installing the optional Relay Interface Module (RIM).
- Chapter 12 contains information for installing the optional Supervisory Contact Module (SCM).
- Appendix A contains important information for planning and installing your UPS system, including illustrations of cabinets and optional accessories.

Read through each installation procedure before you begin. Perform only those procedures that apply to the UPS system you are installing.

Conventions Used in This Manual

The text in this manual uses these conventions:

- **Bold type** highlights important concepts in discussions, key terms in procedures, and menu options.
- Italic type highlights notes and new terms where they are defined.
- Rectangular boxes containing bold type are warnings or cautions that pertain to the UPS system or its electrical connections.

In this manual, the term *UPS* refers only to the UPS cabinet and its internal elements. The term *UPS* system refers to the entire power protection system—the UPS cabinet plus any options or accessories you have installed.

For More Information

This manual describes how to install your UPS system. For more information about the operation and communications capabilities of the UPS system, refer to the following:

164201016 Balanced Power Industrial 30–160 kVA UPS Operation

Describes the UPS cabinet Control Panel and Monitor Panel, and explains the functions of the UPS; discusses the standard features of the UPS and optional accessories; provides procedures for starting and stopping the UPS, and information about maintenance and responding to system events.

Describes the RS-485 and optional RS-232 serial communications capabilities of the UPS system; discusses the two communications ports on the Customer Interface Panel inside the UPS and how to connect optional remote accessories to your UPS system; provides information about enabling, disabling, and customizing building alarms.

Contact your local Field Service office for information on how to obtain copies of this manual.

Getting Help

If you have a question about any of the information in this manual, or if you have a question this manual does not answer, please call International Power Machines Field Service:

United States 1-800-777-8922 Canada 1-800-461-9166

Outside the U.S. Call your local representative

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Getting Started

Each cabinet of your UPS system is shipped on a separate pallet. Use a forklift or pallet jack to move the packaged cabinets to the installation site, or as close as possible to the site, before you unload them from the pallets.

This is the basic sequence of the installation steps:

- **1.** Prepare your site for the UPS cabinet (Chapter 2).
- 2. Inspect, unpack, and unload the UPS cabinets (Chapter 2).
- 3. Create an installation plan for the UPS and optional cabinets (Chapter 3).
- **4.** Join the cabinets together using supplied hardware (Chapter 4).
- **5.** Wire the cabinets together (Chapters 5-12, as applicable).
- **6.** Install features, accessories, and/or options (Chapters 5–12, as applicable).
- 7. Complete the Installation Checklist (Chapter 3).
- **8.** Have authorized service personnel perform preliminary checks and startup.

After wiring the UPS system to the facility power and critical load(s), be sure to ground the system according to local and/or national electrical wiring codes, using your own cabling and conduit.

Install batteries in accordance with all applicable codes and regulations, including the National Electrical Code (NEC), Article 480.

NOTE: Startup and operational checks should be performed only by authorized service personnel. This service is usually offered as part of the sales contract for your UPS system.

Preparing Your Site

For your UPS system to operate at peak efficiency, your installation site should meet the environmental parameters outlined in the operator's manual for the UPS. If you intend to operate the UPS at an altitude higher than 1500 meters (5000 feet), contact your local sales or service office for important information about high altitude operation. The operating environment must meet the size and weight requirements shown in Table K of Appendix A.

The basic environmental requirements for operation of the UPS system are:

Ambient Temperature Range: 0-40° C (32-104° F)

NOTE: The Balanced Power Industrial system can be utilized in ambient temperatures up 50°C, provided the output loading is reduced by 10% of maximum nameplate rating.

Recommended Operating Range: 20–25° C (68–77° F)

Maximum Relative Humidity: 95%

The UPS cabinet uses forced air cooling to regulate internal component temperature. The battery and optional component cabinets use convection cooling to regulate internal component temperature. Air inlets are in the front of the cabinet, and outlets are in the top. You must allow clearance in front of and above each cabinet for proper air circulation.

Environment Considerations

The life of the UPS system will be adversely affected if the installation does not meet the following guidelines:

- 1. The UPS system must be installed on a sealed concrete pad on a sealed concrete floor.
- 2. The UPS system must be installed in a dust-free environment.
- **3.** The UPS system must be installed in a humidity-controlled environment.

Preparing for Wiring the UPS System

For external wiring requirements, including the minimum AWG size of external wiring, see Tables J through E of Appendix A. The power wiring for this equipment is rated at 75°C. If wire is run in an ambient temperature greater than 40°C, higher temperature and/or larger size wire may be necessary. Wiring for optional accessories (such as a Remote Monitor Panel (RMP) or Relay Interface Module (RIM)) should be installed using $\frac{1}{2}$ -in. conduit through the $\frac{1}{2}$ -in. knockout in the bottom of the UPS cabinet. The optional top entry connection requires installation of $\frac{1}{2}$ -in. flexible conduit within the UPS. Bottom entry connection requires no additional routing of conduit within the UPS.

Inspecting and Unpacking Each Cabinet

The first task in preparing for installation is inspecting and unpacking each cabinet. Cabinets arrive covered with protective packaging material as shown in Figure 2.

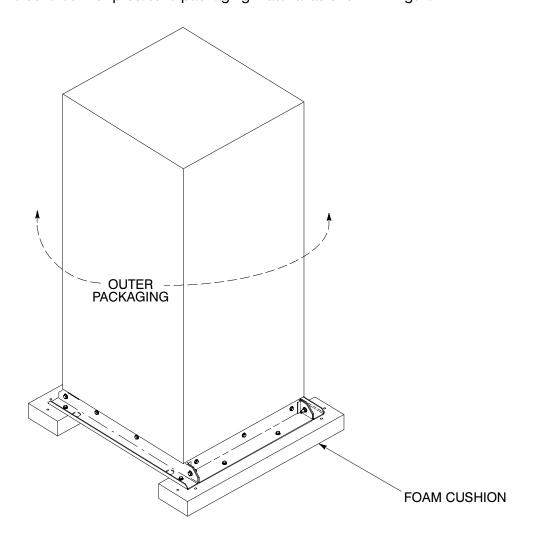


Figure 2. Cabinet as Shipped, with Outer Packaging and Pallet

Carefully inspect the outer packaging for evidence of damage during transit.

CAUTION:

Do not install a damaged cabinet. Report any damage to the carrier and contact your local sales or service office immediately.

2. Use a forklift or other material handling equipment to move the cabinet to a convenient unpacking area. Insert the forklift jacks between the foam cushions on the bottom of the unit.

CAUTION:

DO NOT tilt cabinets more than 10 degrees from vertical.

- **3.** Set each pallet on a firm, level surface, allowing a minimum clearance of 4.6m (15 ft) on each side for removing the cabinets from the pallets.
- **4.** Cut the steel bands around each cabinet.
- **5.** Remove the protective cardboard covering from the cabinets, cutting where indicated, using a knife blade no longer than 25 mm (1 in.).

NOTE: Do not discard the packaging material yet. Instructions for unloading the cabinet from the pallet are printed on the cardboard, and you will need to refer to them.

6. Remove the plastic bag and foam packing material, and discard or recycle them in a responsible manner.

Unloading the UPS Cabinet From the Pallet

The UPS cabinet is bolted to a sheet metal pallet consisting of four supports secured to foam cushions. The foam cushions act as shock absorbers for the cabinet during shipment.

WARNING:

UPS cabinets are extremely heavy. If unloading instructions are not closely followed, the cabinet may tip and cause serious injury.

Turning the jacking bolts unevenly may cause the cabinet to become unbalanced. To prevent tipping, raise and lower the jacking bolts evenly. The cabinet should only be raised approximately 3 mm (1/8 in.) above the floor (just enough to remove foam cushions).

- 1. Open (use the hex key provided) and remove the doors. Remove the retaining screw located inside each door at the bottom hinge pivot point, then lift the door off. Save the retaining screws for reinstallation of the doors.
- 2. Locate the field kit (packed inside of the cabinet or communication panel). Locate the four ½-in. jacking bolts and install them in the threaded holes in the front and rear supports. Place a floor protector underneath each jacking bolt, and screw the bolts down against them. The floor protectors will save the floor from being marred by the jacking bolts.
- **3.** Loosen, but do not remove the hardware holding the foam cushions to the front and rear supports (labeled "1" in Figure 3).
- **4.** Turn each jacking bolt consecutively, two full turns, until the foam cushions clear the floor by approximately 3 mm (1/8 in.).
- **5.** After the foam cushions clear the floor, remove the hardware loosened in step 3. Pull the foam cushions out from under the UPS cabinet, and discard or recycle them in a responsible manner.

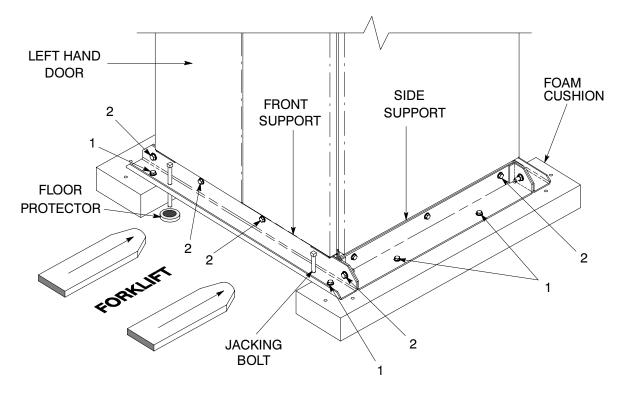


Figure 3. Removing Front and Rear Supports

WARNING:

Cabinet may fall. Do not loosen hardware attaching the side or front supports to cabinet base. Also, do not loosen supports from each other. The cabinet must be lowered using jacking bolts before supports can be removed.

- **6.** Carefully and evenly <u>lower the cabinet by turning each jacking bolt consecutively two full turns (maximum)</u> until the supports contact the floor, and the cabinet is no longer supported by the jacking bolts.
- **7.** After the UPS cabinet is resting on the floor, remove the jacking bolts and discard or recycle them in a responsible manner.
- **8.** Remove the hardware labeled "2" in Figure 3, holding the front, rear and side supports to the cabinet base. Discard or recycle the hardware and support brackets in a responsible manner.
- **9.** Replace the doors that were removed in step 1. The UPS cabinet is now ready to be rolled to its final location.
- **10.** Repeat steps 1 through 9 for each cabinet you are preparing to install.

Creating an Installation Plan

Before beginning to install your UPS system, you should be sure you understand the portions of this manual that apply to your system. Use the procedures and illustrations in the following sections to create a logical plan for installing the UPS and optional components. The information in Chapter 3 will help you plan the installation.

Installing the UPS

After you unpack, inspect, and move your UPS to its installed location, you are ready to prepare for installation. The UPS cabinet arrives as shown in Figure 4.

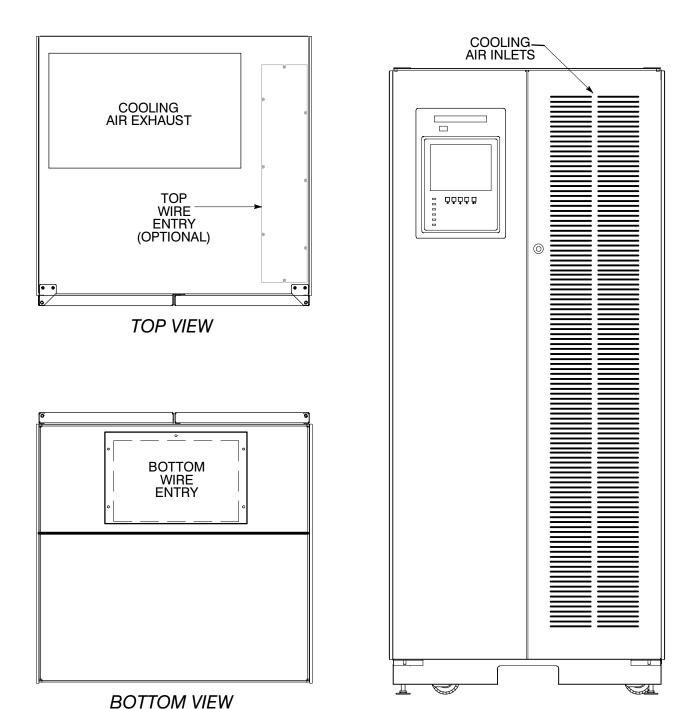


Figure 4. UPS Cabinet

Note the following important information while installing the UPS:

- Dimensions in this manual are provided in millimeters and inches.
- Do not tilt the UPS or other cabinets more than $\pm 10^{\circ}$ during installation.
- Cooling exhaust airflow is approximately 614.0 L/S (1300 CFM).
- The conduit landing plates are to be removed to add conduit landing holes as required. Plate material is 16 gauge steel (0.06 in. thick).
- Terminals E1–E15 are UL and CSA rated at 90°C. A hex key tool is required to attach wires to the terminals.
- The Remote Emergency Power Off (EPO) feature opens all breakers and contactors in the UPS cabinet and isolates power from your critical load. Local electrical codes may also require tripping upstream protective devices to the UPS.
- If perforated floor tiles are required for ventilation, place them in front of the UPS. Refer to Table K in Appendix A for equipment weight and point loading.
- Details about control wiring are provided in each procedure for connecting options and features. Table N in Appendix A identifies the control wiring terminations.
- Refer to the Balanced Power III Maintenance Bypass Module (MBM) Installation and Operation Manual 164201252 for MBM installation.

Preparing the UPS for Installing Optional Cabinets or Accessories

If you are installing optional cabinets or accessories, such as a Power Distribution Module (PDM) cabinet, an input transformer cabinet, or a Remote Monitor Panel (RMP), you must prepare the UPS cabinet for the installation of these options. Refer to Figure 5 for the locations of the items mentioned in these procedures. Also, refer to Balanced Power Model 27 and Model 43 Auxiliary Battery Cabinets Installation Manual, 164201017, for information on installing battery cabinets.

To prepare the UPS for joining to an input transformer, PDM, or both:

- **1.** Be sure the UPS is turned off and all power sources are removed. (See the operator's manual for instructions.)
- 2. Remove the left side panel of the UPS and set it aside.
- 3. Open the doors of the UPS using the hex key provided.
- **4.** Remove the air filters and set aside for later reuse.
- **5.** Remove the lower metal access panel (see Figure 5 for location). Set the access panel and hardware aside for later reuse.

To prepare the UPS for wiring to an RMP, RIM, SCM, or Remote EPO:

- 1. Be sure the UPS is turned off and all power sources are removed. (See the operator's manual for instructions.)
- 2. Open the doors of the UPS using the hex key provided.
- **3.** Remove the air filters and set aside for later reuse.
- **4.** Remove the lower metal access panel (see Figure 5 for location). Set the access panel and hardware aside for later reuse.

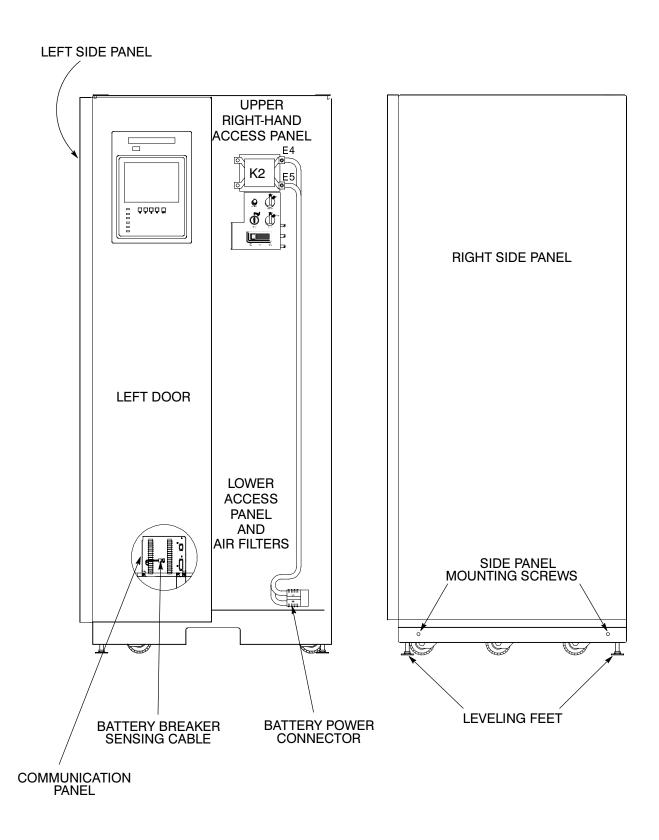


Figure 5. Preparing the UPS for Installing Other Cabinets

Completing the Installation Checklist

The final step in installing your UPS system is completing the following Installation Checklist. This checklist ensures that you have completely installed all hardware, cables, and other equipment. Completing all items on the checklist will ensure a smooth installation. You should make a copy of the Installation Checklist before filling it out, and retain the original.

After your installation is complete, a service representative will be able to verify the operation of your UPS system and commission it to support your critical load. The service representative cannot perform any installation tasks other than verifying software and operating setup parameters. Service personnel may request a copy of the completed Installation Checklist to be sure you have completed all applicable equipment installation.

NOTE: The Installation Checklist MUST be completed prior to starting the UPS system for the first time.

Installation Checklist

All packing materials and restraints have been removed from each cabinet.			
☐ Each cabinet in the UPS system is placed in its installed location.			
All cabinets (except stand-alone cabinets) are bolted together.			
A ground bond is installed between all cabinets that are bolted together.			
All switchboards, conduits, and cables are properly routed to the UPS and auxiliary cabinets.			
Power cables are terminated on bypass terminals (E6–E8 on 400V and 480V systems, E20–E22 on 208/208V Dual Feed systems and E13–E15 on all other systems).			
Power cables are terminated on the CB1 input breaker (E1-E3 on 480V systems, E13-E15 on all other systems).			
A ground conductor is properly installed.			
☐If N is used, no other N-G bonds exist downstream from the UPS.			
Battery cables and harness are terminated on the K2 battery contactor E4 and E5.			
Internal battery cabinet connections have been completed (bus bars, plugs, etc.).			
Air conditioning equipment is installed and operating correctly.			
The area around the installed UPS system is clean and dust-free. (It is recommended that the UPS be installed on a sealed concrete pad on a sealed concrete floor.)			
Adequate workspace exists around the UPS and other cabinets.			
Adequate lighting is provided around all UPS equipment.			
A 120V service outlet is located within 25 feet of the UPS equipment.			
☐ Each Remote Monitor Panel (RMP) is mounted in its installed location. (OPTIONAL)			
The control wiring for each RMP is terminated inside the UPS cabinet. (OPTIONAL)			
The Remote Emergency Power Off (EPO) device is mounted in its installed location and its wiring terminated inside the UPS cabinet. (OPTIONAL)			
Summary alarms and/or building alarms are wired appropriately. (OPTIONAL)			
A Relay Interface Module (RIM) is mounted in its installed location and its wiring is terminated inside the UPS cabinet. (OPTIONAL)			
A remote battery disconnect control is mounted in its installed location and its wiring is terminated inside the UPS and battery cabinet. (OPTIONAL)			

Notes	

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Joining Cabinets

The method you use to join two cabinets depends on which cabinets they are. For the purpose of discussion, this chapter uses the term *UPS* to refer to the UPS cabinet, and the term *optional cabinet* to refer to any other cabinet (such as an input transformer or PDM cabinet). There are two different procedures for joining the cabinets in your UPS system:

- Method A Joining an optional cabinet to the UPS
- Method B Joining two optional cabinets to each other

Figure 6 shows which method you should use for each cabinet. The UPS system shown in Figure 6 includes a UPS and one of each optional cabinet. As Figure 6 shows, you should remove the cosmetic covers from the sides of all cabinets except the outermost right and left cabinets of a line-up-and-match system. (Do not remove the cosmetic covers from the sides of stand-alone cabinets.)

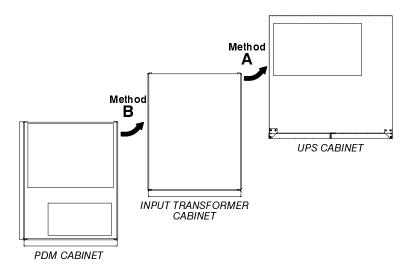


Figure 6. Methods of Joining Cabinets

Use the appropriate method to join each cabinet in the position shown in Figure 6:

- Use Method A to join the input transformer cabinet to the left side of the UPS cabinet.
- Use Method B to join the PDM cabinet to the left side of the input transformer cabinet (if present). If you do not have an input transformer cabinet, use Method A to join the PDM cabinet to the left side of the UPS cabinet.
- Refer to Balanced Power Model 27 and Model 43 Auxiliary Battery Cabinets Installation Manual, 164201017, for procedures to connect battery cabinets.

Method A – Joining an Optional Cabinet to the UPS

Use this procedure to join any optional cabinet to the UPS:

- 1. Secure the UPS with its leveling feet.
- 2. Roll the optional cabinet to a spot near the UPS, in any one of the three positions (C) shown in Figure 7. A PDM or input transformer cabinet should be joined to the left side of the UPS.

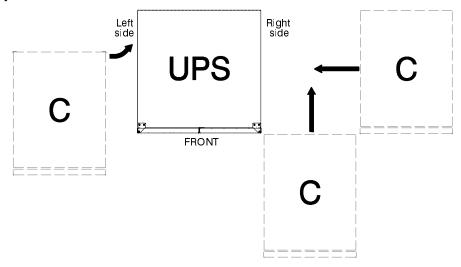


Figure 7. Joining an Optional Cabinet to the UPS

- **3.** Remove the cosmetic covers from the two cabinet sides you are joining together.
- **4.** Push the optional cabinet toward the UPS cabinet until both cabinets are aligned at the rear. Figure 8 shows two optional cabinets pushed into place and aligned with the rear of the UPS cabinet.

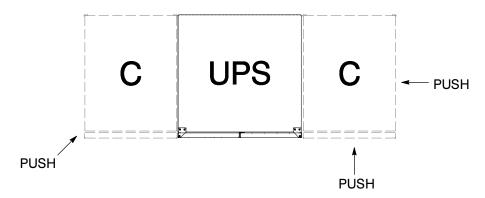


Figure 8. Pushing Cabinets Together

5. Three cabinet joining brackets are provided for securing each cabinet at the top and bottom. Two flat brackets join the tops of the cabinets, one at the front and one at the back. Either an angled bracket or a larger flat bracket connects the cabinets at the bottom. The bottom bracket type is dependent on cabinet configuration. See Figure 9 or Figure 10. Attach the flat brackets to the cabinet tops first.

NOTE: The following steps describe how to join an optional cabinet to the left side of the UPS.

6. Remove the screw from the top door hinge of the UPS cabinet. Remove the hex head screw from the front hole in the top frame angle on the optional cabinet. Align the small hole in one flat bracket over the screw hole in the cabinet hinge, and the large hole over the hole in the optional cabinet frame. Install the screws (see Figure 9).

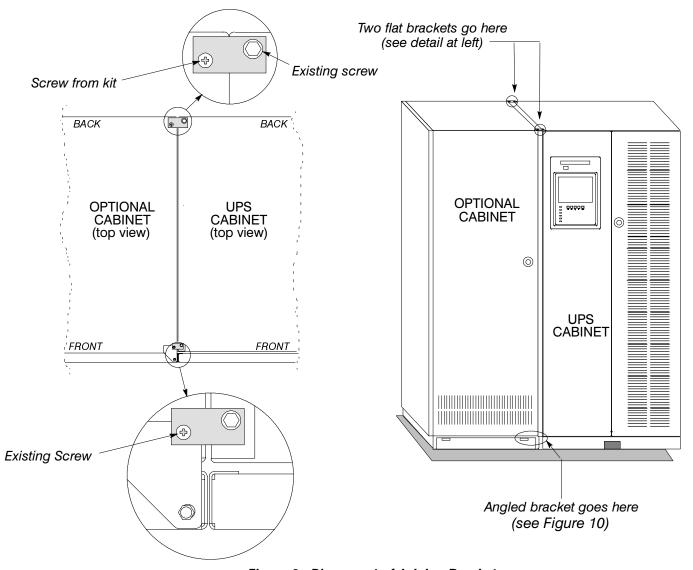


Figure 9. Placement of Joining Brackets

NOTE: When cabinets are properly aligned, all cabinet doors will be flush with each other.

- **7.** Use the same method as step 6 to install the second flat bracket over the screws at the rear of the cabinet tops.
- **8.** Remove the nut from the screw in the lower door hinge of the UPS cabinet.

9. Hold the angled bracket parallel to the floor (see Figure 10). The flange with the hole in it (labeled **A** in Figure 10) should be facing upward. The flange with the tab (labeled **B** in Figure 10) should be pointing toward the slot in the base of the optional cabinet.

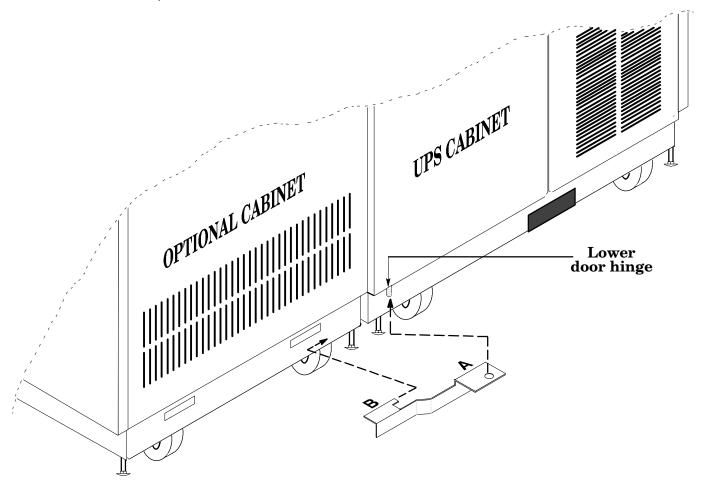


Figure 10. Installing the Angled Bracket

- **10.** Insert the tab (**B**) into the slot in the base of the optional cabinet.
- **11.** Slide the bracket toward the UPS cabinet while slipping the hole (**A**) onto the screw in the lower door hinge of the UPS cabinet.
- **12.** Install the nut (removed in step 8) on the hinge screw to secure the angled bracket in place.
- **13.** Repeat steps 2 through 12 to join another optional cabinet to the other side of the UPS cabinet.
- **14.** Attach a ground wire to the joined cabinets using the procedure "*Grounding Joined Cabinets*" in this chapter.

Method B – Joining Optional Cabinets to Each Other

Use this procedure to join any two optional cabinets (see Figure 15 or Figure 17 for location of joining points).

- 1. Remove the cosmetic covers from the sides of the cabinets to be joined.
- 2. Roll cabinet #1 to its final position and lower the leveling feet for anchoring.
- **3.** Roll cabinet #2 to the position shown in Figure 11.

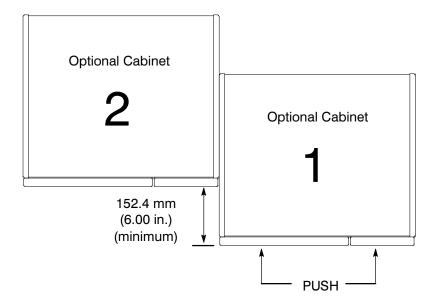


Figure 11. Preparing to Join Component Cabinets

- **4.** Push cabinet #2 from the front until both cabinets are aligned at the rear (as shown in Figure 12). This action will seat the rear-joining clamps.
- **5.** Locate the hardware joining kit taped to the top of either cabinet. Using two hex head bolts and two hex head nuts from the hardware joining kit, secure the fronts of the two cabinets as shown in Figure 12.
- **6.** Attach a ground to the joined cabinets using the procedure "*Grounding Joined Cabinets*" in this chapter.

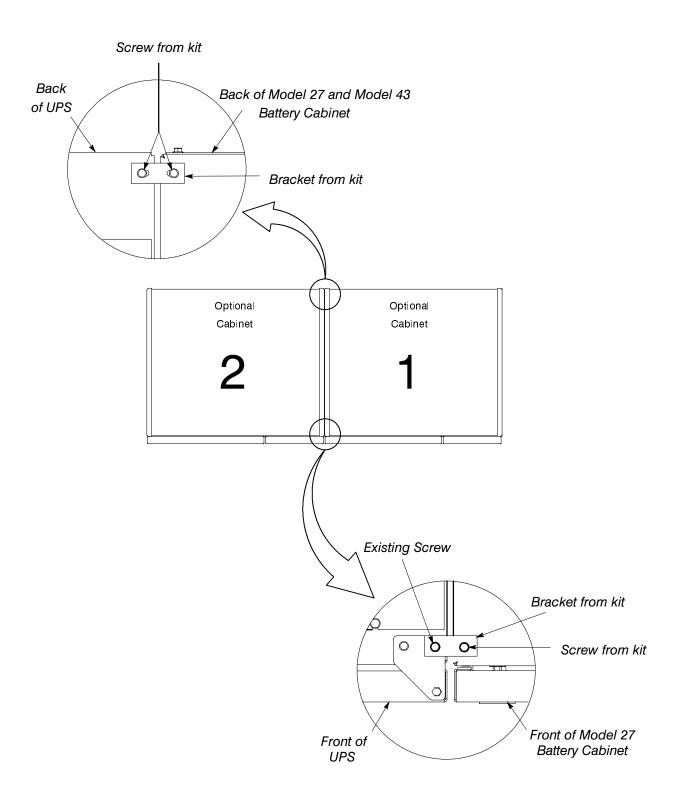


Figure 12. Joining Component Cabinets

Grounding Joined Cabinets

Open the door of each cabinet. Locate the grounding stud at the front/side of each frame. Remove the top nut, lock washer, and flat washer from each stud (if attached, see Figures 13 and 14).

Method A Grounding

- **1.** Locate the grounding cable (part of the field kit, located in a small bag which is fastened to the UPS cabinet in the customer terminal area).
- **2.** Mount the grounding cable as shown in Figure 13, attaching it to the frame of each cabinet using the hardware previously removed.
- **3.** Secure each cabinet by lowering the front leveling feet.

Method B Grounding

- 1. Locate the grounding bar (part of the lug kit, located in a small bag which is fastened to the auxiliary cabinet safety shield inside the door).
- **2.** Mount the grounding bar as shown in Figure 14, attaching it to the frame of each cabinet using the hardware previously removed.
- **3.** Secure each cabinet by lowering the front leveling feet.
- **4.** Repeat steps 1 through 3 for joining each additional cabinet.

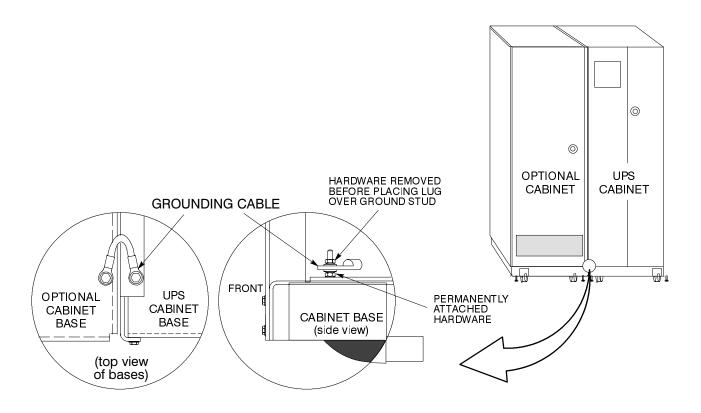


Figure 13. Cabinet-to-Cabinet Grounding - Method A

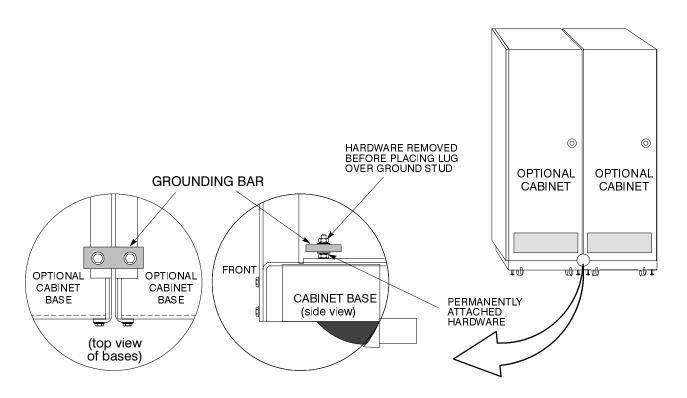


Figure 14. Cabinet-to-Cabinet Grounding - Method B



Installing Battery Cabinets

This chapter describes installing the UPS manufacturer's battery cabinets.

If you are installing battery cabinets and remote disconnects that were provided by International Power Machines, refer to the *Balanced Power Model 27 and Model 43 Auxiliary Battery Cabinets Installation* Manual, 164201017, for instructions.

Two Models are Available

- Model 27 (685 mm wide cabinet)
- Model 43 (1085 mm wide cabinet)

Important Safety Instructions

The installation of battery cabinets should be performed or supervised by personnel knowledgeable of batteries and their associated precautions. Keep unauthorized personnel away from battery cabinets.

Observe the following precautions when working on or around battery cabinets:

- Remove watches, rings, or other metal objects.
- Use tools with insulated handles.
- Wear rubber gloves and boots.
- Do not lay tools or metal parts on top of batteries or battery cabinets.
- Disconnect the charging source prior to connecting or disconnecting terminals.
- Determine if the battery is inadvertently grounded. If it is, remove the source of the ground. Contact with any part of a grounded battery can result in electrical shock. The likelihood of such shock will be reduced if such grounds are removed during installation and maintenance.
- When replacing batteries, use the same number of sealed, lead-acid batteries.
- Proper disposal of batteries is required. Refer to your local codes for disposal requirements.

WARNING:

Do not dispose of battery or batteries in a fire. The battery may explode.

Do not open or mutilate the battery or batteries. Released electrolyte is harmful to the skin and eyes, and may be toxic.

A battery can cause electrical shock, burn from high short-circuit current, or fire. Take proper precautions when working with batteries.

ATTENTION:

Une batterie peut prêsenter un risque de choc êlectrique, de brulure, ou d'incendie. Suivre les précautions qui s'imposent.

- Pour le remplacement, utiliser le même nombre et modéle des batteries.
- L'élimination des batteries est règlementée. Consulter les codes locaux à cet effet.

General Notes About Installing Battery Cabinets and Remote Disconnects

If you are installing battery cabinets that were not provided by International Power Machines, refer to the battery cabinet manufacturer's operating manual for instructions on battery cabinet installation and maintenance.

Installing an Input Transformer

Before installing the input transformer, be sure you have prepared the UPS according to the instructions in Chapter 3. The input transformer cabinet arrives as shown in Figure 15. See Drawing 164201014–8 in Appendix A for cabinet dimensions.

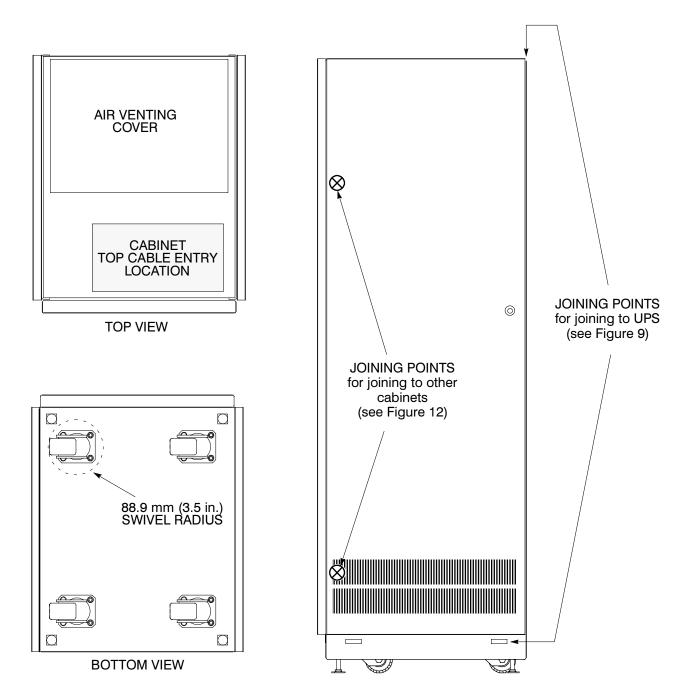


Figure 15. Input Transformer Cabinet

To prepare the input transformer cabinet for wiring to the UPS:

- 1. Roll the UPS into its final operating position and secure it with the leveling feet.
- **2.** Roll the input transformer cabinet to the left of the UPS. Join the two cabinets using the appropriate method described in Chapter 4.
- **3.** Open the door of the input transformer cabinet (use the hex key provided).
- **4.** Remove the top and bottom deadfronts. Set the deadfronts and screws aside for remounting later.
- **5.** Secure the transformer cabinet to the UPS cabinet. (Refer to procedure "Method A Joining an Optional Cabinet to the UPS" in Chapter 4).
- **6.** Attach a ground bus between the UPS and transformer cabinet frames. Refer to procedure "*Grounding Joined Cabinets*" in Chapter 4.
- 7. Secure the cabinet with the leveling feet.

To wire the input transformer cabinet to the UPS:

- Cables for interconnecting the input transformer to the UPS are coiled and tie-wrapped in place inside the input transformer cabinet. Locate and uncoil the cables. The connections inside the transformer cabinet are already made. Each cable is marked with its designation point in the UPS cabinet.
- 2. Connect the cables according to input voltage as shown in Table A. Also, refer to Figure 16.

Table A. Input Transformer to UPS Connection Points						
Connection Pol 600VAC UPS	int in Transformer Cabin 208 VAC UPS	net (already made) 400/480 VAC UPS	Connection point in UPS			
T1-X1	T1-H1	T1-X1	E1			
T1-X2	T1-H2	T1-X2	E2			
T1-X3	T1-H3	T1-X3	E3			
T1 – X1	T1-H1	n/a	E6			
T1-X2	T1-H2	n/a	E7			
T1-X3	T1-H3	n/a	E8			

- **3.** Mount the left side cover to the left side of the transformer cabinet:
 - **a.** Mount the hanger bracket to the top left side of the transformer cabinet.
 - **b.** Hang the left side cover on the hanger bracket and align with the front and rear of the transformer cabinet.
 - **c.** Secure the left side cover at the bottom with screws.
- **4.** Replace the deadfront on the UPS cabinet. Close the UPS cabinet doors and the input transformer cabinet door.

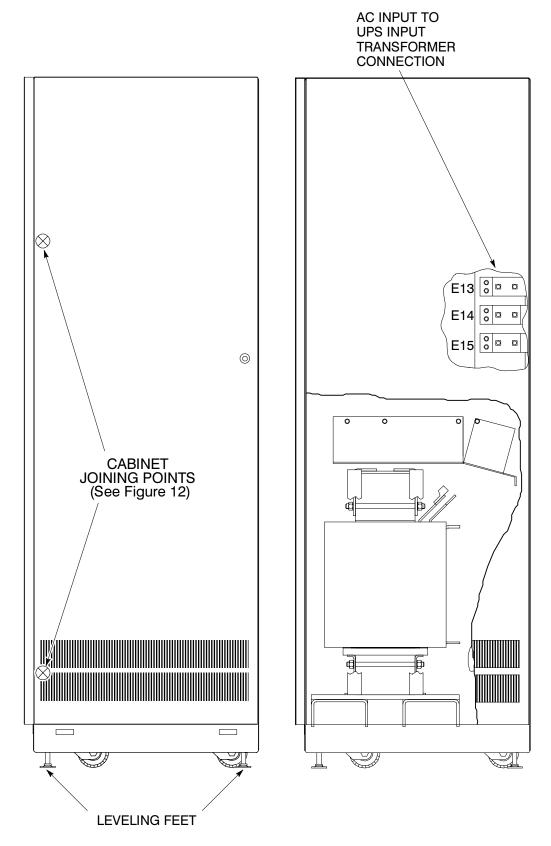


Figure 16. Installing an Input Transformer Cabinet

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Installing a Power Distribution Module

The Power Distribution Module (PDM) cabinet contains one or two interface panels, each containing 42 poles for breaker switches you can assign to meet the needs of your facility. Each panel is controlled by one 225 amp feeder breaker. The PDM cabinet arrives as shown in Figure 17 and Drawing 164201014—7 in Appendix A. Before installing the PDM, be sure you have prepared the UPS according to the instructions in Chapter 3. Refer to the Balanced Power III Power Distribution Module Installation and Operation Manual 164201171 for PDM installation and operation.

NOTE: This option requires an UPS with a 208 VACoutput.

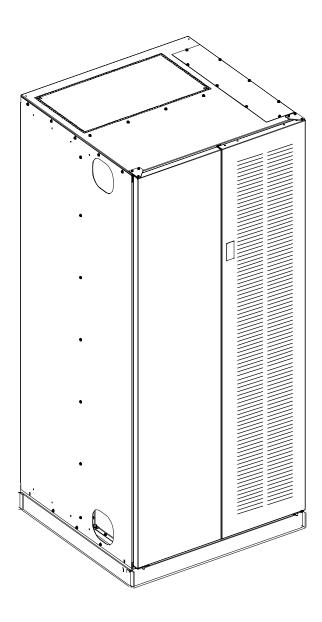


Figure 17. Typical PDM Cabinet

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Installing a Remote EPO Control

The Remote EPO control arrives as shown in Figure 18. See Drawing 164201014–10 in Appendix A for enclosure dimensions, side views, and knockout patterns.

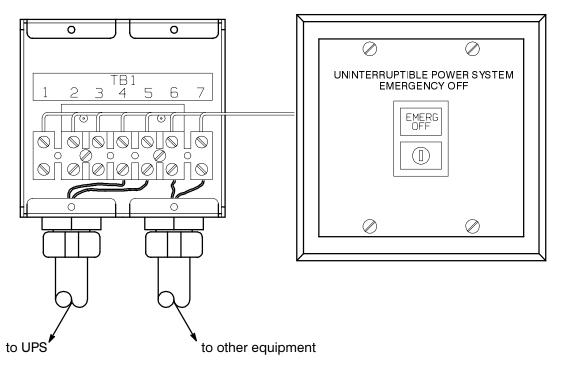
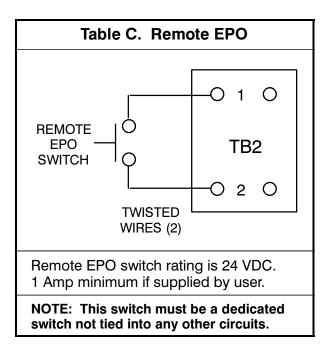


Figure 18. Remote EPO Control

To install a Remote EPO control:

- 1. Securely mount the Remote EPO station. Recommended locations include operator's consoles or exit doors.
- 2. Install wiring from the Remote EPO station using ½-in. conduit through the 7/8-in. knockout in either the top or bottom of the UPS.
- 3. Connect the Remote EPO wiring as shown in Tables B and C:

Table B. Remote EPO Wire Terminations							
From REPO Station(s) To Communications Panel in UPS Remarks							
TB1-4	TB2-1	Twisted wires (0)					
TB1-5	TB2-2	Twisted wires (2) 14-18 gauge					



- **4.** If you are installing multiple Remote EPO stations, wire additional stations in parallel with the first Remote EPO.
- **5.** If required, install ½-in. conduit and wiring from the Remote EPO station to trip circuitry of upstream protective devices. A normally open contact is provided, as shown in Table C. Remote EPO switch wiring must be in accordance with UL Class II requirements.
- **6.** Secure the UPS by reversing all steps taken to prepare it for Remote EPO installation.

Installing a Remote Battery Disconnect

The remote battery disconnect is crated separately for shipping. It is enclosed in a box and is designed to be wall-mounted. You can install a remote battery disconnect anywhere between the remote DC supply and the UPS, according to national and local codes. Figure 19 shows the remote battery disconnect enclosure.

Refer to Chapter 4 of the *Balanced Power Model 27 and Model 43 Auxiliary Battery Cabinets Installation* Manual, 164201017, for detailed instructions on installing a remote battery disconnect.

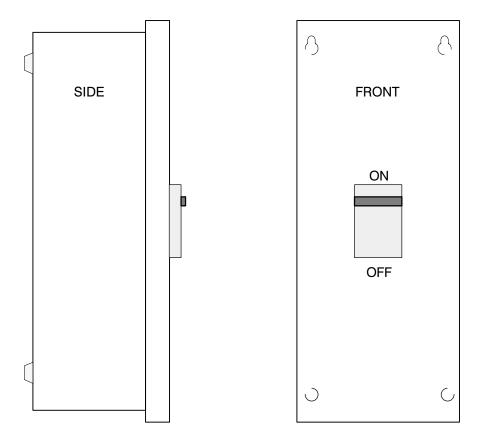


Figure 19. Remote Battery Disconnect Enclosure

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Installing a Remote Monitor Panel

As an option, you can install Remote Monitor Panels (RMPs) to monitor the operation of the UPS system from virtually any location within your facility, up to 500 feet from the UPS. You can flush-mount or surface-mount an RMP on a desktop or on a wall, wherever you have a serial interface line. A maximum of two monitoring accessories (RMPs, RIMs, or SCMs) can be installed. See Table D for the number of accessories permitted. Figure 20 shows an RMP. Drawing 164201014–12 in Appendix A shows the enclosure dimensions and knockout patterns.

Table D. Optional Monitoring Accessories							
Number and Type of Accessories Permitted							
Remote Monitor Panel Relay Interface Panel Supervisory Contact Module							
2							
_	2	_					
_	_	2					
1	1	_					
1	_	1					
	1	1					

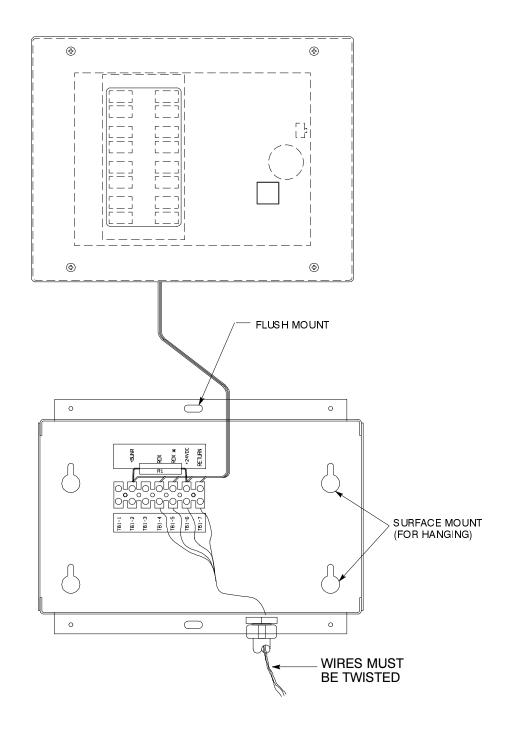


Figure 20. Remote Monitor Panel (RMP)

Before installing an RMP, be sure you have prepared the UPS according to the instructions in Chapter 3.

To install an RMP:

- **1.** Securely mount the RMP(s).
- 2. Install wiring from the RMP using ½-in. conduit through the cable entry panels in either the top or bottom of the UPS cabinet.

The top entry connection requires installation of ½-in. flexible conduit within the UPS. Bottom entry connection requires no additional routing of conduit within the UPS.

3. In the spare parts kit, locate the RMP adapter cable assembly (see Figure 21). Mate the DE-9 connector on the back of the terminal block into the DE-9 connector on the Communications Panel of the UPS (see Figure 22). Use two screws from the spare parts kit to secure the terminal block bracket to the Communications Panel.

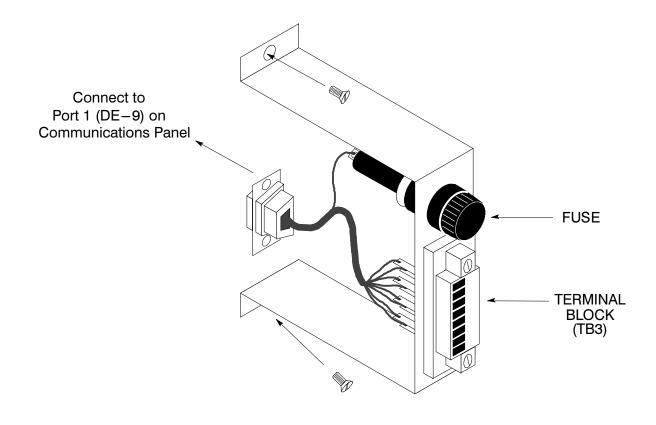


Figure 21. Terminal Block Bracket

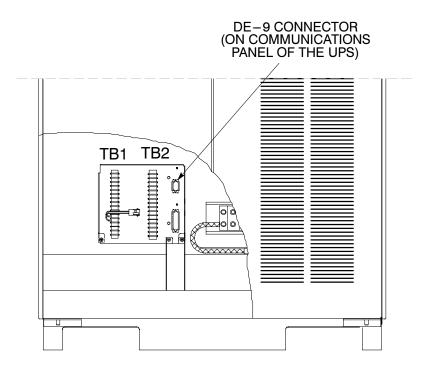


Figure 22. Wiring an RMP to the UPS

4. Connect RMP wiring to the terminal block using terminations shown in Table E.

Table E. RMP Wire Terminations								
From RMP A	To UPS	Remarks						
TB1-4	TB3-1	TAMOTED MUDEO (4)						
TB1-5	TB3-2	TWISTED WIRES (4) 1-2 TURNS PER						
TB1-6	TB3-3	3 INCHES						
TB1-7	TB3-4							
From RMP B (if used)	To UPS	Remarks						
TB1-4	TB3-5	TAMOTED MUDEO (4)						
TB1-5	TB3-6	TWISTED WIRES (4) 1-2 TURNS PER						
TB1-6	TB3-7	3 INCHES						
TB1-7	TB3-8							

- **5.** To check the operation of the RMP, ensure that the UPS is supplying the load via inverter or bypass. If the indicators on the RMP show the appropriate status, then it is operating correctly.
 - If the communications link between the UPS and the RMP is not present, the RMP will self-test (all indicators flash and the horn beeps at one-second intervals). If this occurs, check all harness connectors and the fuse for proper seating. If all connections are secure but the RMP continues to self-test, replace the fuse with the spare included in the hardware kit. If this does not correct the problem, contact your local field service office for verification that the RMP is working correctly.
- **6.** To test the indicator lamps, press the horn silence button and hold it for 3 seconds. All lamps should light, and the horn will sound continuously until you release the button.
- 7. Repeat steps 1, 2, and 4 through 6 for each RMP you are installing.
- **8.** If you are installing an RIM or SCM in addition to an RMP, proceed to Chapter 11 or 12, respectively; otherwise, secure the UPS cabinet by reversing the steps contained in procedure "To Prepare the UPS for Wiring to an RMP, RIM, SCM, or Remote EPO" of Chapter 3.

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Installing a Relay Interface Module

The optional Relay Interface Module (RIM) uses relay contact closures to indicate the operating status and alarm condition of the UPS system. The module uses an RS422 serial interface line and may support up to eight critical loads. A maximum of two monitoring accessories (RMPs, RIMs, or SCMs) can be installed. Refer to Chapter 10, Table D for the number of accessories permitted. Figure 23 shows the RIM with its four 15-pin connectors labeled J1 through J4. Drawing 164201014–13 in Appendix A outlines the enclosure dimensions.

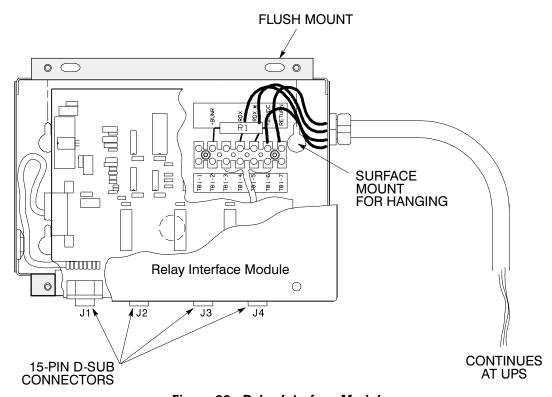


Figure 23. Relay Interface Module

To install an RIM:

- 1. Securely mount the RIM.
- 2. Install wiring from the RIM using ½-in. conduit through the 7/8-in. knockout in either the top or bottom of the UPS cabinet.
 - The top entry connection requires installation of ½-in. flexible conduit within the UPS. Bottom entry connection requires no additional routing of conduit within the UPS.
- 3. If not already installed, locate the RMP adapter cable assembly (see Figure 24) in the spare parts kit. Mate the DE-9 connector on the back of the terminal block into the DE-9 connector on the Communications Panel of the UPS (see Figure 25). Use two screws from the spare parts kit to secure the terminal block bracket to the Communications Panel.

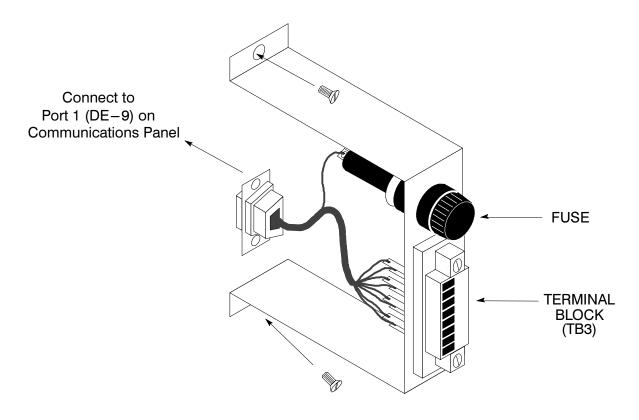


Figure 24. Terminal Block Bracket

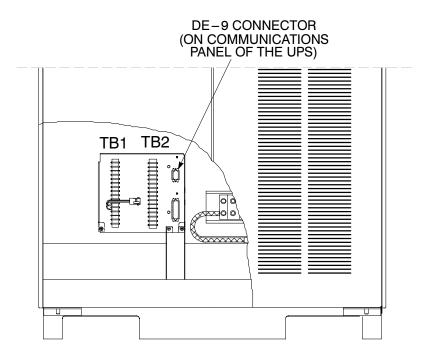


Figure 25. Wiring an RIM to the UPS

- **4.** Connect RIM wiring to the terminal block using the terminations shown in Table F.
- **5.** Contact your local field service office for verification and testing of the RIM and its connections prior to making connections with J1–J4.

You can order interface cables separately for connecting to the 15-Pin D-Sub Connectors.

- 6. Repeat steps 1 through 5 for each RIM you are installing.
- 7. If you are installing an RMP or SCM in addition to an RIM, proceed to Chapter 10 or 12, respectively; otherwise, secure the UPS cabinet by reversing the steps contained in procedure "To Prepare the UPS for Wiring to an RMP, RIM, SCM, or Remote EPO" of Chapter 3.

Table F. RIM Wire Terminations								
From RIM A	To UPS	Remarks						
TB1-4	TB3-1	TA (10 TED 14 (10 TE)						
TB1-5	TB3-2	TWISTED WIRES (4) 1-2 TURNS PER						
TB1-6	TB3-3	3 INCHES						
TB1-7	TB3-4							
From RIM B (if used)	To UPS	Remarks						
TB1-4	TB3-5	TAMOTED MUDEO (4)						
TB1-5	TB3-6	TWISTED WIRES (4) 1-2 TURNS PER						
TB1-6	TB3-7	3 INCHES						
TB1-7	TB3-8							

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Installing a Supervisory Contact

The optional Supervisory Contact Module (SCM) as shown in Figure 26 provides contacts for monitoring UPS status. A maximum of two monitoring accessories (RMPs, RIMs, or SCMs) can be installed. Refer to Chapter 10, Table D for the number of accessories permitted. See Drawing 164201014–18 in Appendix A for enclosure dimensions, side views, and knockout patterns.

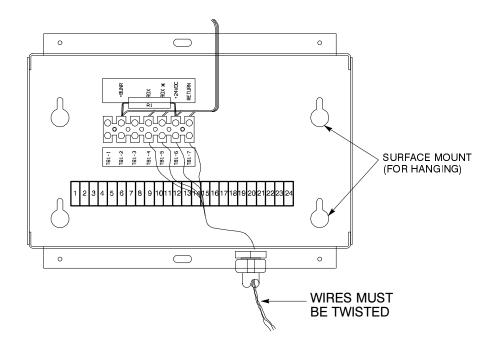


Figure 26. Supervisory Contact Module

To install a Supervisory Contact Module:

- 1. Securely mount the SCM.
- 2. Install wiring from the SCM using ½-in. conduit through the 7/8-in. knockout in either the top or bottom of the UPS cabinet.
 - The top entry connection requires installation of $\frac{1}{2}$ -in. flexible conduit within the UPS. Bottom entry connection requires no additional routing of conduit within the UPS.
- 3. If not already installed, locate the RMP adapter cable assembly (see Figure 27) in the spare parts kit. Mate the DE-9 connector on the back of the terminal block into the DE-9 connector on the Communications Panel of the UPS (see Figure 28). Use two screws from the spare parts kit to secure the terminal block bracket to the Communications Panel.

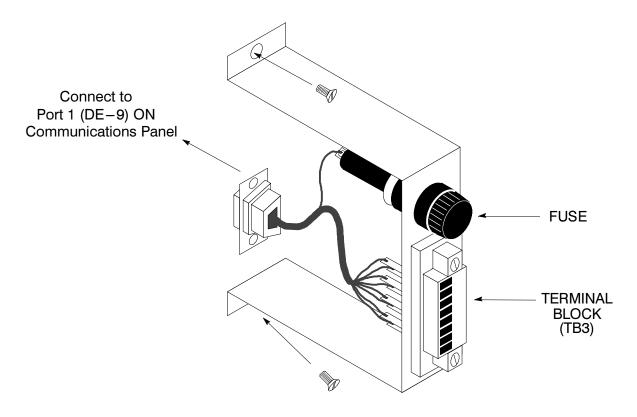


Figure 27. Terminal Block Bracket

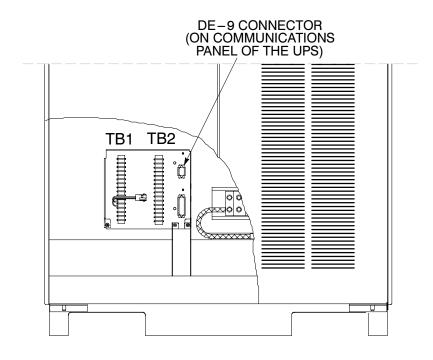
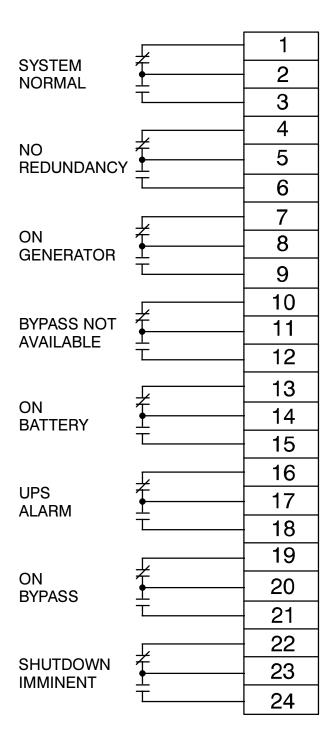


Figure 28. Wiring an SCM to the UPS

- **4.** Connect the SCM wiring to the terminal block using the terminations shown in Table G.
- **5.** Contact your local field service office for verification and testing of the SCM and its connections prior to making connections to terminal strip shown in Figure 29.
- 6. Repeat steps 1 through 5 for each SCM you are installing.
- 7. If you are installing an RMP or RIM in addition to an SCM, proceed to Chapter 10 or 11, respectively; otherwise, secure the UPS cabinet by reversing the steps contained in procedure "To Prepare the UPS for Wiring to an RMP, RIM, SCM, or Remote EPO" of Chapter 3.

Table G. Supervisory Contact Module Wire Terminations								
From SCM A	To UPS	Remarks						
TB1-4	TB3-1	TAUGTED MUDEO (4)						
TB1-5	TB3-2	TWISTED WIRES (4) 1-2 TURNS PER						
TB1-6	TB3-3	3 INCHES						
TB1-7	TB3-4							
From SCM B (if used)	To UPS	Remarks						
TB1-4	TB3-5	TMICTED MIDEC (4)						
TB1-5	TB3-6	TWISTED WIRES (4) 1-2 TURNS PER						
TB1-6	TB3-7	3 INCHES						
TB1-7	TB3-8							



Note: Supervisory contacts are rated at 2.0 amps at 28 Vdc or 120 Vac and 0.15 amp at 115 Vdc.

Supervisory contacts require external power supply. Internal 24 Vdc is not capable of supplying contact current.

Figure 29. Supervisory Contact Module TB2

Appendix A - Customer Information

The information in this appendix will help you plan for and install your UPS system. This appendix contains the following drawings:

•	164201014-1	Installation Notes
•	164201014-2	Typical UPS System
•	164201014-3	Oneline Drawings of UPS System
•	164201014-4	Location of UPS Power Terminals
•	164201014-5	UPS Cabinet
•	164201014-6	Input Transformer Cabinet
•	164201014-7	Power Distrubution Module
•	164201014-8	Maintenance Bypass Module
•	164201014-9	Remote Emergency Power Off
•	164201014-10	Remote Monitor Panel
•	164201014-11	Relay Interface Module
•	164201014-12	Supervisory Contact Module

	Table A. INPUT Ratings & External Wiring Requirements for Balanced Power Industrial 50										
	Ratings	Units				Rat	ing 60) Hz			
	unit rating at agging PF load	KVA KW		50 40			40 32			30 24	
		INPUT VOLTAGE	208	480	600	208	480	600	208	480	600
	AC Input to UPS Rectifier Battery Charge Full Load + Batt. Chg. (max) (.95min.PF) 3 Ø, (1) gnd	Amps Amps	38 190	16 80	13 65	30 150	13 65	10 55	23 115	10 50	8 40
	Minimum conductor size (number per (1))	AWG or kcmil(ea)	250 (1)	2 (1)	4 (1)	3/0 (1)	4 (1)	4 (1)	1/0 (1)	6 (1)	8 (1)
A C I N P	AC Input to Input Transformer Battery Charge Full Load + Batt. Chg. (max) (.95min.PF) 3 Ø, (1) gnd	Amps Amps	38 190	16 80	13 65	30 150	13 65	10 55	23 115	10 50	8 40
U T	Minimum conductor size (number per 0)	AWG or kcmil(ea)	250 (1)	2 (1)	4 (1)	3/0 (1)	4 (1)	4 (1)	1/0 (1)	6 (1)	8 (1)
	AC Input to Bypass (Optional) Full Load Current 3 Ø, (1) gnd	Amps	139	60	48	111	48	38	83	36	29
	Minimum conductor size (number per ())	AWG or kcmil(ea)	2/0 (1)	4 (1)	6 (1)	1/0 (1)	6 (1)	8 (1)	2 (1)	8 (1)	8 (1)
D C - N	DC Input from Battery to UPS (1) positive, (1) negative	VDC Amps (1.8V/cell)	480 100	480 100	480 100	480 80	480 80	480 80	480 60	480 60	480 60
P U T	Minimum conductor size (number per Ø)	AWG or kcmil(ea)	3 (1)	3 (1)	3 (1)	4 (1)	4 (1)	4 (1)	6 (1)	6 (1)	6 (1)

Read and understand the following notes while planning your installation:

- 1. Refer to national and local electrical codes for acceptable external wiring practices.
- 2. Material and labor for external wiring requirements are to be provided by designated personnel.
- **3.** For external wiring requirements, including the minimum AWG size of external wiring, see the appropriate column in Table A. The power wiring for this equipment is rated at 90°C. If wire is run in an ambient temperature greater than 40°C, higher temperature and/or larger size wire will be necessary.

NOTE: Callout letter **①**, **①**, **②**, and **①** map to drawing #164201014-3

DESCRIPTION: INSTALLATION NOTES					
DRAWING NO:	164201014-1			SHEET: 1 of 14	
REVISION: C	DATE: 113099				

	Table B. OUTPUT Ratings & External Wiring Requirements for Balanced Power Industrial 50									
	Ratings	Units			Rating	60 Hz				
	unit rating at gging PF load	KVA KW	50 40 30 40 32 24							
		OUTPUT VOLTAGE	208 480 208 480		208	480				
A C	AC Output to Critical Load Full Load Current 3 Ø, (1) Neutral, (1) gnd	Amps	139	60	111	48	83	36		
0 U T P U T	Minimum conductor size (number per ())	AWG or kcmil(ea)	2/0 (1)	4 (1)	1/0 (1)	6 (1)	2 (1)	8 (1)		

Read and understand the following notes while planning your installation:

- 1. Refer to national and local electrical codes for acceptable external wiring practices.
- 2. Material and labor for external wiring requirements are to be provided by others.
- **3.** For external wiring requirements, including the minimum AWG size of external wiring, see the appropriate column in Table B. The power wiring for this equipment is rated at 90°C. If wire is run in an ambient temperature greater than 40°C, higher temperature and/or larger size wire will be necessary.

NOTE: Callout letter ①, ①, ④, and ① map to drawing #164201014-3

DESCRIPTION: INSTALLATION NOTES					
DRAWING NO:	16420101	SHEET: 2 of 14			
REVISION: C		DATE: 113099)		

	Table C. INPUT Ratings & External Wiring Requirements for Balanced Power Industrial 80										
	Ratings	Units				Rat	ing 60) Hz			
	unit rating at agging PF load	KVA KW		80 64			65 52			50 40	
		INPUT VOLTAGE	208	480	600	208	480	600	208	480	600
	AC Input to UPS Rectifier Battery Charge Full Load + Batt. Chg. (max) (.95min.PF) 3 0, (1) gnd	Amps Amps	60 270	26 120	21 95	49 240	21 110	17 80	38 190	16 80	13 65
	Minimum conductor size (number per Ø)	AWG or kcmil(ea)	500 (1)	1/0 (1)	1 (1)	400 (1)	1/0 (1)	3 (1)	250 (1)	3 (1)	3 (1)
A C	AC Input to Input Transformer Battery Charge Full Load + Batt. Chg.(max) (.95min.PF) 3 0, (1) gnd	Amps Amps	60 270	26 120	21 95	49 240	21 110	17 80	38 190	16 80	13 65
I N P U	Minimum conductor size (number per (1))	AWG or kcmil(ea)	3/0 (2)	1/0 (1)	1 (1)	350 (1)	1/0 (1)	3 (1)	250 (1)	3 (1)	3 (1)
Т	AC Input to Bypass (Optional) Full Load Current 3 Ø, (1) gnd	Amps	222	96	77	180	78	63	139	60	48
	Minimum conductor size (number per Ø)	AWG or kcmil(ea)	400 (1)	1 (1)	3 (1)	4/0 (1)	3 (1)	4 (1)	2/0 (1)	6 (1)	6 (1)
	AC Input to Bypass Input Transformer (Dual Feed) Full Load Current 3 Ø, (1) gnd	Amps	222	96	77	180	78	63	139	60	48
	Minimum conductor size (number per (l))	AWG or kcmil(ea)	400 (1)	1 (1)	3 (1)	4/0 (1)	3 (1)	4 (1)	2/0 (1)	6 (1)	6 (1)
D C I N	DC Input from Battery to UPS (1) positive, (1) negative	VDC Amps (1.8V/cell)	480 160	480 160	480 160	480 130	480 130	480 130	480 100	480 100	480 100
P U T	Minimum conductor size (number per (1))	AWG or kcmil(ea)	2/0 (1)	2/0 (1)	2/0 (1)	1 (1)	1 (1)	1 (1)	3 (1)	3 (1)	3 (1)

NOTE: Callout letter **①**, **①**, **②**, and **①** map to drawing #164201014-3

DESCRIPTION: INSTALLATION NOTES						
DRAWING NO:	16420101	SHEET: 3 of 14				
REVISION: C						

Read and understand the following notes while planning your installation:

- 1. Refer to national and local electrical codes for acceptable external wiring practices.
- **2.** Material and labor for external wiring requirements are to be provided by designated personnel.
- **3.** For external wiring requirements, including the minimum AWG size of external wiring, see the appropriate column in Table J. The power wiring for this equipment is rated at 90°C. If wire is run in an ambient temperature greater than 40°C, higher temperature and/or larger size wire will be necessary.

NOTE: Callout letter **①**, **①**, **②**, and **①** map to drawing #164201014-3

DESCRIPTION:	INSTALLATIO	ON NOTES	
DRAWING NO:	16420101	4-1	SHEET: 4 of 14
REVISION: C		DATE: 113099	

	Table D. OUTPUT Ratings & External Wiring Requirements for Balanced Power Industrial 80								
	Ratings	Units			Rating	60 Hz			
Basic unit rating at 0.8 lagging PF load		KVA KW	80 65 64 52		_	50 40			
		OUTPUT VOLTAGE	208	480	208	480	208	480	
A C O	AC Output to Critical Load Full Load Current 3 (), (1) Neutral, (1) gnd	Amps	222	96	180	78	139	60	
U T P U T	Minimum conductor size (number per (1))	AWG or kcmil(ea)	350 (1)	1 (1)	4/0 (1)	3 (1)	2/0 (1)	4 (1)	

Read and understand the following notes while planning your installation:

- 1. Refer to national and local electrical codes for acceptable external wiring practices.
- 2. Material and labor for external wiring requirements are to be provided by designated personnel.
- **3.** For external wiring requirements, including the minimum AWG size of external wiring, see the appropriate column in Table D. The power wiring for this equipment is rated at 90°C. If wire is run in an ambient temperature greater than 40°C, higher temperature and/or larger size wire will be necessary.

NOTE: Callout letter ①, ①, ④, and ① map to drawing #164201014-3

DESCRIPTION: INSTALLATION NOTES				
DRAWING NO:	164201014-1	SHEET: 5 of 14		
REVISION: C	DATE: 113	DATE: 113099		

Table E. Ratings & External Wiring Requirements for Balanced Power Industrial 80, 65, 40 380/400/415 Volt Units

	Ratings	Units	Rating 50/60 Hz					
	it rating at			65		4	0	
0.8 lagg	ing PF load	Model	65	50	40	40	30	
	AC Input to UPS Rectifier or Input Transformer Battery Charge Full Load + Batt. Chg.(max) (.95min.PF) 3 Ø, (1) gnd	Amps Amps	99 25 120	19 110	15 80	16 80	12 65	
A C I N	Minimum conductor size (number per ())	AWG or kcmil(ea)	1/0 (1)	1/0 (1)	3 (1)	3 (1)	4 (1)	
P U T	AC Input to Bypass (Optional) Full Load Current 3 Ø, (1) gnd	Amps	94	72	58	58	43	
	Minimum conductor size (number per (i))	AWG or kcmil(ea)	1 (1)	3 (1)	4 (1)	4 (1)	6 (1)	
D C I N	DC Input from Battery to UPS (1) positive, (1) negative	VDC Amps (1.8V/cell)	420 130	420 100	420 80	420 80	420 60	
P U T	Minimum conductor size (number per (1))	AWG or kcmil(ea)	1/0 (1)	2 (1)	3 (1)	3 (1)	4 (1)	
A C O	AC Output to Critical Load Full Load Current 3 Ø, (1) Neutral, (1) gnd	Amps	94	72	58	58	43	
U T P U T	Minimum conductor size (number per ())	AWG or kcmil(ea)	1 (1)	3 (1)	4 (1)	4 (1)	6 (1)	

You should read and understand these notes while planning your installation:

- 1. Refer to national and local electrical codes for acceptable external wiring practices.
- 2. Material and labor for external wiring requirements provided by designated personnel.
- **3.** For external wiring requirements, including the minimum AWG size of external wiring, see the appropriate column in Table E. The power wiring for this equipment is rated at 90°C. If wire is run in an ambient temperature greater than 40°C, higher temperature and/or larger size wire will be necessary.

NOTE: Callout letter ♠, ♠, ♠, and ♠ map to drawing #164201014-3 400V = 380/400/415 Volt

DESCRIPTION:	INSTALLATION	NOTES	
DRAWING NO:	164201014-	1	SHEET: 6 of 14
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- 1. The output of the UPS is a separately derived source. Output neutral is bonded to equipment ground through the main bonding jumper. Refer to NEC Article 250 and local codes for proper grounding practices.
- **2.** External overcurrent protection is not provided by this product, but is required by codes. Refer to Tables C through E for wiring requirements. If an output lockable disconnect is required, it is to be supplied by designated personnel.
- **3.** When an input transformer is present, the rectifier and bypass inputs may both be supplied by the same source.
- **4.** Non-linear loads can create neutral currents that are greater than 100%. This product can accommodate double-sized neutral terminations if needed.
- **5.** Terminals E1 through E15 and E20 through E22 are UL and CSA rated at 90°C. A hex key tool is required to attach wires to terminals. Refer to Table F for power cable terminations. Drawing 164201014–4 shows the location of these power cable terminals inside the UPS cabinet.

Table F. Power Cable Terminations								
Terminal Function	Terminal	Function	Size of Pressure Termination	Tightening Torque N–M (lb–in)	Int Hex Size (In.)			
Internal Wiring	E1	Phase 'A'	1 - #12-3/0	17.0 (150)	7/32			
to UPS Rectifier	E2	Phase 'B'	1 - #12-3/0	17.0 (150)	7/32			
	E3	Phase 'C'	1 - #12-3/0	17.0 (150)	7/32			
AC Input to	E13	Phase 'A'	1 - #6-350 kcmil	42.4 (375)	3/8			
UPS Input Transformer	E14	Phase 'B'	1 - #6-350 kcmil	42.4 (375)	3/8			
(as applicable)	E15	Phase 'C'	1 - #6-350 kcmil	42.4 (375)	3/8			
AC Input to	E6	Phase 'A'	1 - #6-350 kcmil	31.1 (275)	3/8			
Bypass (Optional)	E7	Phase 'B'	1 - #6-350 kcmil	31.1 (275)	3/8			
	E8	Phase 'C'	1 - #6-350 kcmil	31.1 (275)	3/8			
AC Input to Bypass Input	E20	Phase 'A'	1 - #4-500 kcmil	42.4 (375)	3/8			
Transformer	E21	Phase 'B'	1 - #4-500 kcmil	42.4 (375)	3/8			
(Dual Feed (as applicable)	E22	Phase 'C'	1 - #4-500 kcmil	42.4 (375)	3/8			
AC Output to	E9	Phase 'A'	1 - #6-350 kcmil	31.1 (275)	3/8			
Critical Load	E10	Phase 'B'	1 - #6-350 kcmil	31.1 (275)	3/8			
	E11	Phase 'C'	1 - #6-350 kcmil	31.1 (275)	3/8			
	E12	Neutral/Gnd.	2 - #4-500 kcmil	31.1 (275)	3/8			
DC Input from	E4	Battery (+)	1 - #8-3/0	42.4 (375)	3/8			
Battery to UPS	E5	Battery (-)	1 - #8-3/0	42.4 (375)	3/8			
Customer Ground	Ground	Ground	2 - #14 -1/0	5.6 (50)	Slotted			

DESCRIPTION:	INSTALLATIO	N NOTES	
DRAWING NO:	16420101	4-1	SHEET: 7 of 14
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- 1. The UPS system, each battery cabinet, the PDM cabinet, and the input transformer cabinet are crated separately for shipping and are bolted together on site.
- **2.** Do not tilt cabinets more than $\pm 10^{\circ}$ during handling.
- **3.** Dimensions are in millimeters (inches).
- **4.** If perforated floor tiles are required for ventilation, you should place them in front of the UPS. Table G lists the ventilation requirements for full load operation:

Table G. Air Conditioning or Ventilation Requirements During Full Load Operation					
Ratings	Heat Rejection 米 BTU/hr (Kg-cal/hr)				
30 KVA	8,000 (2016)				
40 KVA	10,500 (2646)				
50 KVA	13,500 (3402)				
65 KVA	17,000 (4284)				
80 KVA	23,000 (5796)				

- * 15% higher heat rejection required with optional input transformer.
- **5.** Recommended minimum clearance over the UPS module is 304.8 mm (12 in.). Required for cooling air exhaust: approximately 614.0 liters/sec (1300 cfm).
- **6.** Battery voltage is computed at 2 volts per cell as defined by Article 480 of the NEC. Rated battery current is computed at 1.8 volts per cell.
- 7. The battery wiring used between the battery and the UPS should not allow a voltage drop of more than 1% of nominal DC voltage at rated battery current.
- **8.** A battery disconnect switch is recommended, and may be required by NEC or local codes when batteries are remotely located. The battery disconnect switch may be supplied as an accessory, and should be installed between the battery and the UPS.
- **9.** If the conductors used for DC input from the battery cabinet(s) to the UPS are those provided by the UPS manufacturer, and the UPS and battery cabinet are manufactured by the same supplier, then it is acceptable if they do not meet the noted minimum conductor sizes.

DESCRIPTION:	INSTALLATIO	ON NOTES	
DRAWING NO:	16420101	4-1	^{SHEET:} 8 of 14
REVISION: A		DATE: 081596	3

1. Table H lists the maximum rating for input circuit protective devices (circuit breakers).

Table H. Maximum Input Circuit Breaker Ratings						
Balanced Power		Input Voltage Rating				
Industrial System	208V	400V	480V	600V		
80	350	N/A	150	125		
65	300	150	150	100		
50	250	150	100	90		
40	200	100	90	70		
30	150	90	70	50		

- **2.** Source protection for the optional input transformer should be treated as if you were supplying a three phase transformer, to allow for transformer magnetization inrush current.
- **3.** Source protection for AC input should be same as if supplying a 150 kVA three phase transformer, to allow for filter inrush current.
- **4.** Source protection for optional input to bypass section should be the same as if supplying a 150 kVA three phase transformer, to allow for transformer magnetization inrush current.
- **5.** The input breaker (CB1) has a trip rating of 150 amps AT and an amp interrupting capability (AIC) of 25,000 in symmetrical RMS amps. See Table I:

Table I. Equivalent Transformer Size for Determining Inrush				
Standard Input (Auto Transformer) 85 kVA				
Optional Input Isolation Transformer	150 kVA			

- **6.** The input and bypass three phase feeds should be symmetrical about ground, due to the existence of voltage surge protection devices.
- 7. The line-to-line unbalanced output capability of the UPS is limited by the full load per phase current values for AC output to critical load shown in Tables C through E. The recommended line-to-line load unbalance is 50% or less.
- **8.** Table J lists the maximum rating for output circuit protection devices (circuit breakers).

Table J. Maximum Output Circuit Breaker Ratings						
Balanced Power	Output Voltage Rating					
Industrial System	208V	400V	480V			
80	300	N/A	125			
65	225	125	100			
50	175	90	80			
40	150	80	60			
30	110	60	50			

DESCRIPTION: INSTALLATION NOTES			
DRAWING NO:	164201014-1 SHEET: 9 of 1		^{SHEET:} 9 of 14
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1. Your UPS equipment's operating environment must meet the size and weight requirements shown in Table K, according to your UPS system configuration:

Table K. Equipment Weight and Point Loading		
Component	Weight Kg (lb)	Point Loading Kg (lb)
UPS Cabinet (Balanced Power 50) (480/480 & 480/208 Systems)	790 (1750)	6 at 132 (292)
UPS Cabinet (Balanced Power 50) (208/208 Systems)	940 (2075)	6 at 157 (346)
UPS Cabinet (Balanced Power 80) (480/480 & 480/208 Systems)	909 (2000)	6 at 152 (334)
UPS Cabinet (Balanced Power 80) (208/208 Systems)	1125 (2475)	6 at 187 (413)
UPS Cabinet (Powerware Plus 80) (208/208 Dual Feed Systems)	1350 (2970)	6 at 225 (495)
Transformer Cabinet (maximum)	636 (1400)	4 at 160 (350)
PDM Cabinet	226 (500)	4 at 57 (125)
Battery Cabinets:		
Model 27-J14	869 (1915)	4 at 217 (479)
Model 27-J17	1111 (2450)	4 at 278 (613)
Model 43-J27	1429 (3150)	8 at 179 (394)
Model 43-J31	1588 (3500)	8 at 199 (438)
Model 43-J37	1708 (3765)	8 at 214 (471)
Model 43-J47	2178 (4800)	8 at 272 (600)

2. The basic environmental requirements for operation of the UPS system are:

Ambient Temperature Range: 0-40° C (32-104° F)

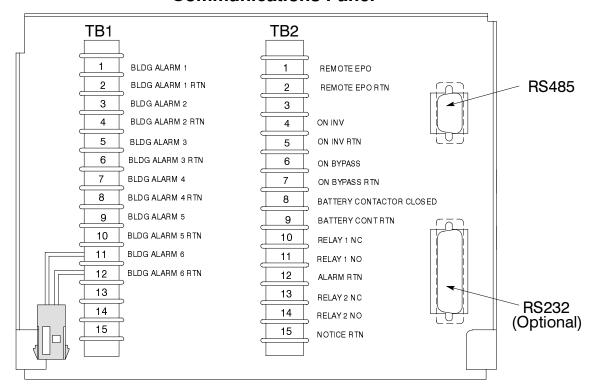
NOTE: The Balanced Power Industrial system can be utilized in ambient temperatures up 50°C, provided the output loading is reduced by 10% of maximum nameplate rating.

Recommended Operating Range: 20-25° C (68-77° F)

Maximum Relative Humidity: 95%

DESCRIPTION: INSTALLATION NOTES			
DRAWING NO:	164201014-1 SHEET: 10 of		SHEET: 10 of 14
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Communications Panel



NOTE: All building alarm inputs or remote features require an isolated normally open contact or switch (24 VDC, 20mA minimum) connected between the alarm input and common terminal as shown. Control wiring, relay, and switch contacts are customer provided.

Regardless of assignment, alarms display as Building Alarm 1, Building Alarm 2, etc., on Monitor Panel. Use twisted pair wires for each alarm input and common.

DESCRIPTION: INSTALLATION NOTES			
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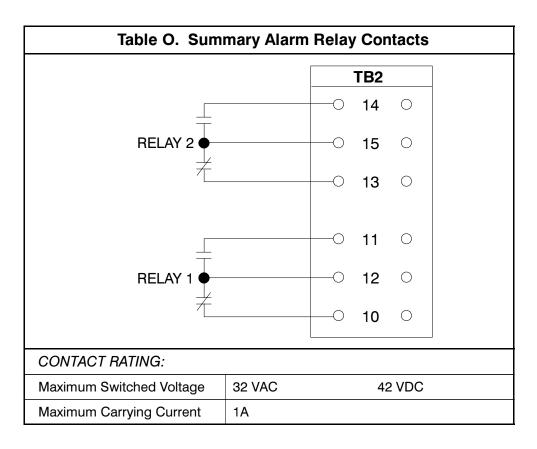
Table L. Communications Panel Inputs and Outputs			
TB1 Pin #	Name	Description	
1	BLDG ALARM 1	Programmable UPS alarm. Activated by a remote	
2	BLDG ALARM 1 RTN	contact closure.	
3	BLDG ALARM 2	Programmable UPS alarm. Activated by a remote	
4	BLDG ALARM 2 RTN	contact closure.	
5	BLDG ALARM 3	Programmable UPS alarm. Activated by a remote	
6	BLDG ALARM 3 RTN	contact closure.	
7	BLDG ALARM 4	Programmable UPS alarm. Activated by a remote contact closure.	
8	BLDG ALARM 4 RTN		
9	BLDG ALARM 5	Programmable UPS alarm. Activated by a remote	
10	BLDG ALARM 5 RTN	contact closure.	
11	BLDG ALARM 6	Programmable UPS alarm. Activated by a remote	
12	BLDG ALARM 6 RTN	contact closure.	

Table M. Communications Panel Inputs and Outputs			
TB2 Pin #	Name	Description	
1	REMOTE EPO	Contrate wood to patients women EDO of LIDC	
2	REMOTE EPO RTN	Contacts used to activate remote EPO of UPS.	
3			
4	ON INV	Contrate wood to indicate On Inventor status of LIDC	
5	ON INV RTN	Contacts used to indicate On Inverter status of UPS.	
6	ON BYPASS	Contrate word to indicate On Bureau status of UDC	
7	ON BYPASS RTN	Contacts used to indicate On Bypass status of UPS.	
8	BATTERY CONTACTOR CLOSED	Contacts used to indicate UPS Battery Contactor is	
9	BATTERY CONT RTN	closed.	
10	RELAY 1 NC		
11	RELAY 1 NO	General purpose NO and NC relay contacts.	
12	ALARM RTN		
13	RELAY 2 NC		
14	RELAY 2 NO	General purpose NO and NC relay contacts.	
15	NOTICE RTN		

DESCRIPTION: INSTALLATION NOTES			
DRAWING NO:	164201014-1 SHEET: 12 of 14		
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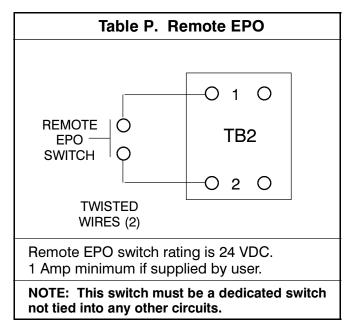
- 1. Use Class 1 wiring methods (as defined by the NEC) for control wiring. Install the control wiring in separate conduit from the power wiring. The wire should be rated at 24 volts, 1 amp minimum.
- 2. Refer to Tables N, O, and P, and to applicable chapters for information about installing control wiring for options and accessories.

Table N. Control Wiring Terminations			
Terminal	Description	Terminal Function	
TB1	Terminal Block	Building Alarms (optional, up to 6)	
		Generator Interface	
TB1	Terminal Block	Remote EPO	
TB2	"On Inverter" Monitoring		
TB2		"On Bypass" Monitoring	
		Summary Alarm & Notice Contacts	



DESCRIPTION: INSTALLATION NOTES			
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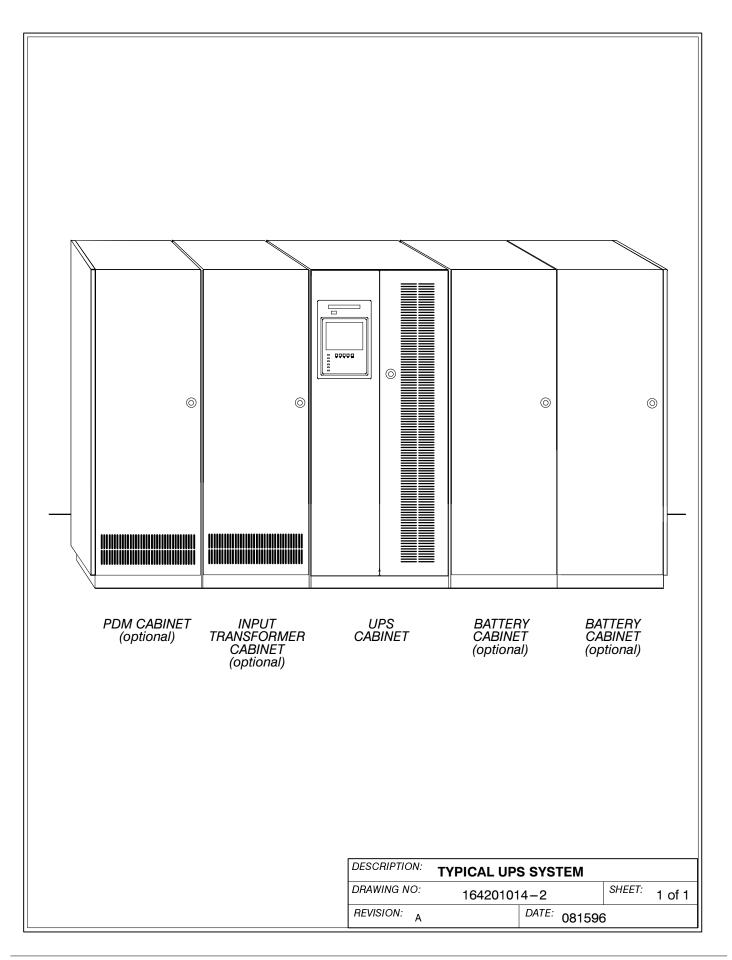
1. The Remote EPO feature opens all breakers and contactors in the UPS cabinet and isolates power from your critical load. Local electrical codes may also require tripping upstream protective devices to the UPS.

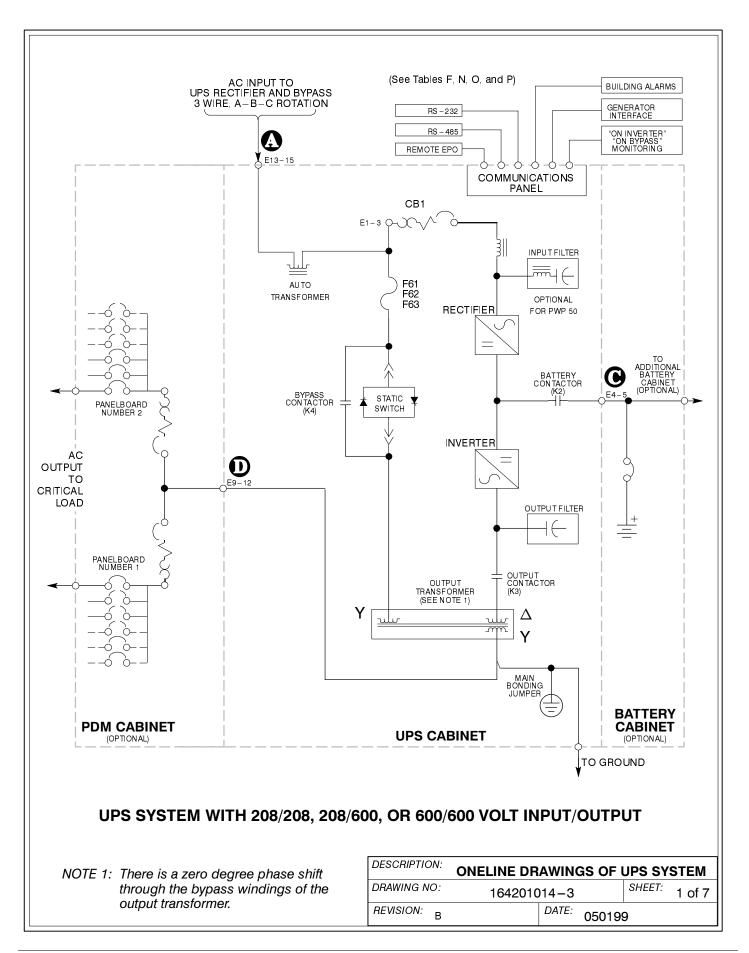


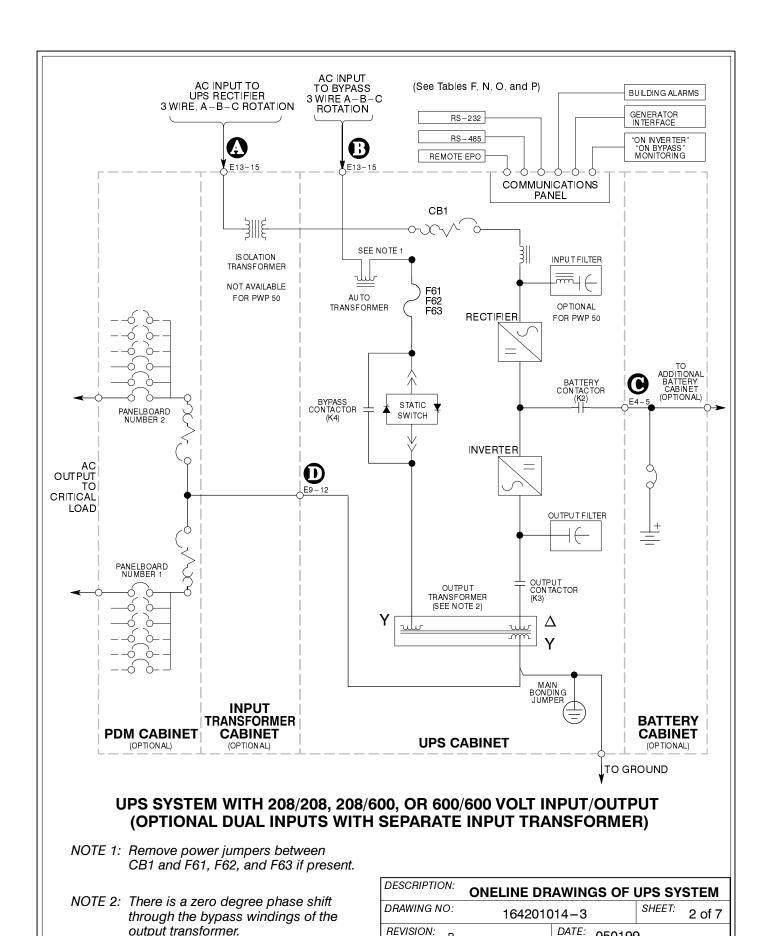
 DESCRIPTION:
 INSTALLATION NOTES

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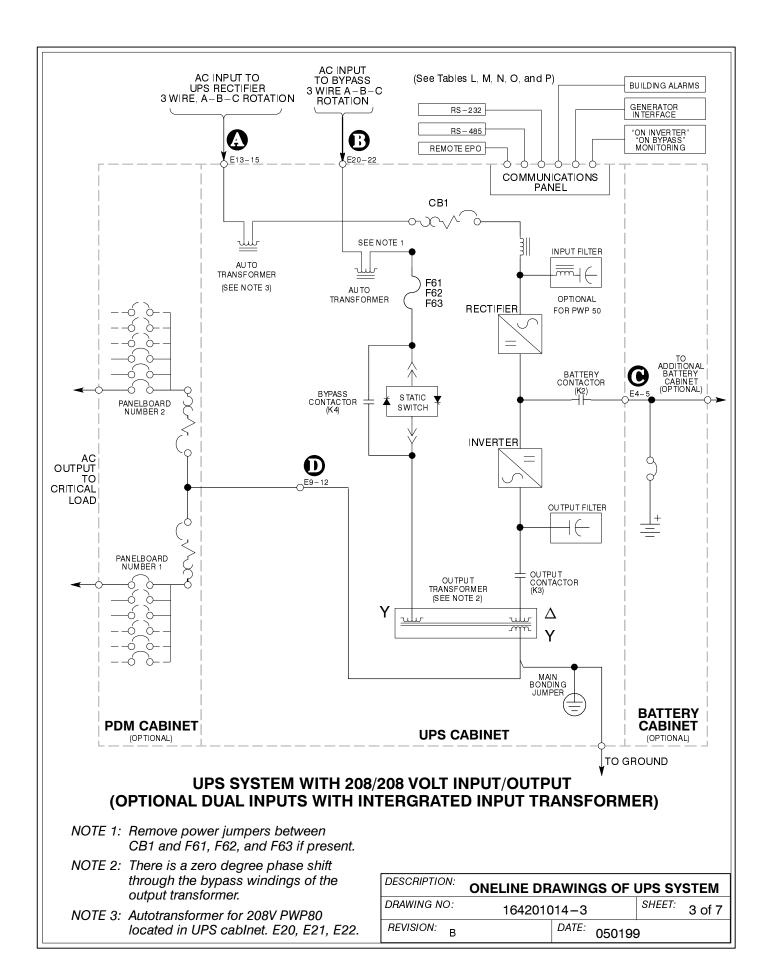
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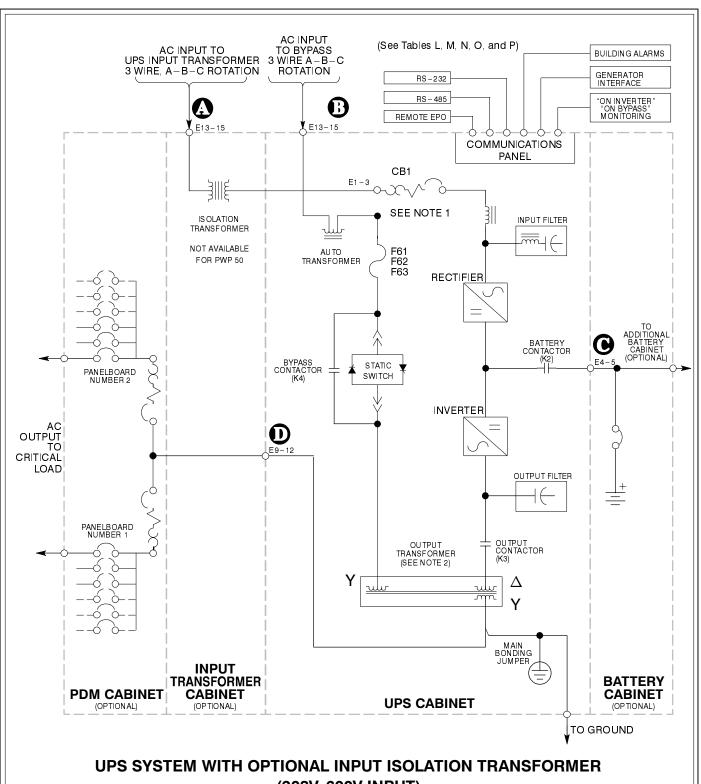






B DATE: 050199



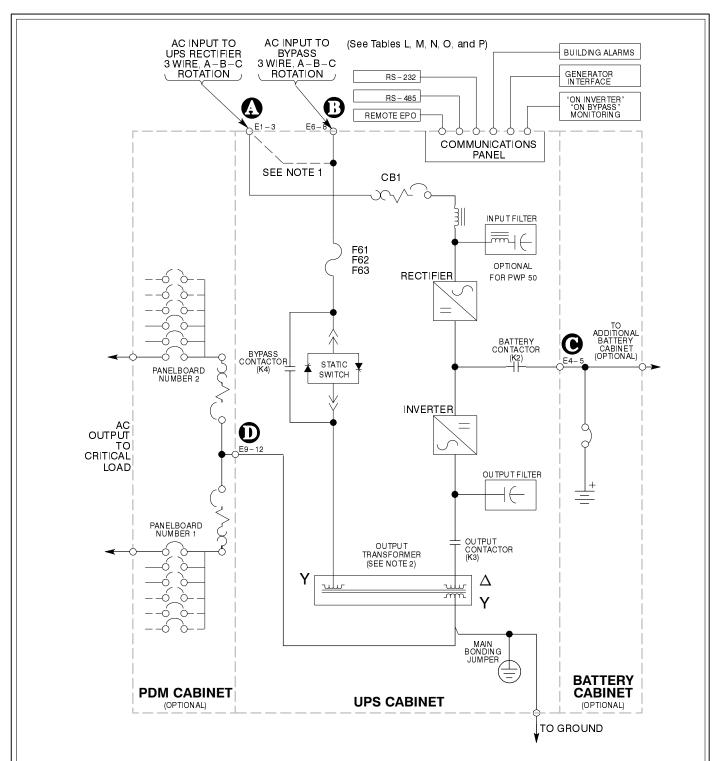


(208V, 600V INPUT)

NOTE 1: Remove power jumpers between CB1 and F61, F62, and F63 if present.

NOTE 2: There is a zero degree phase shift through the bypass windings of the output transformer.

DESCRIPTION:	ONELINE DRAWINGS OF UPS SYSTEM						
DRAWING NO:	164201014-3	SHEET: 4 of 7					
REVISION: B	DATE: 0501	DATE: 050199					

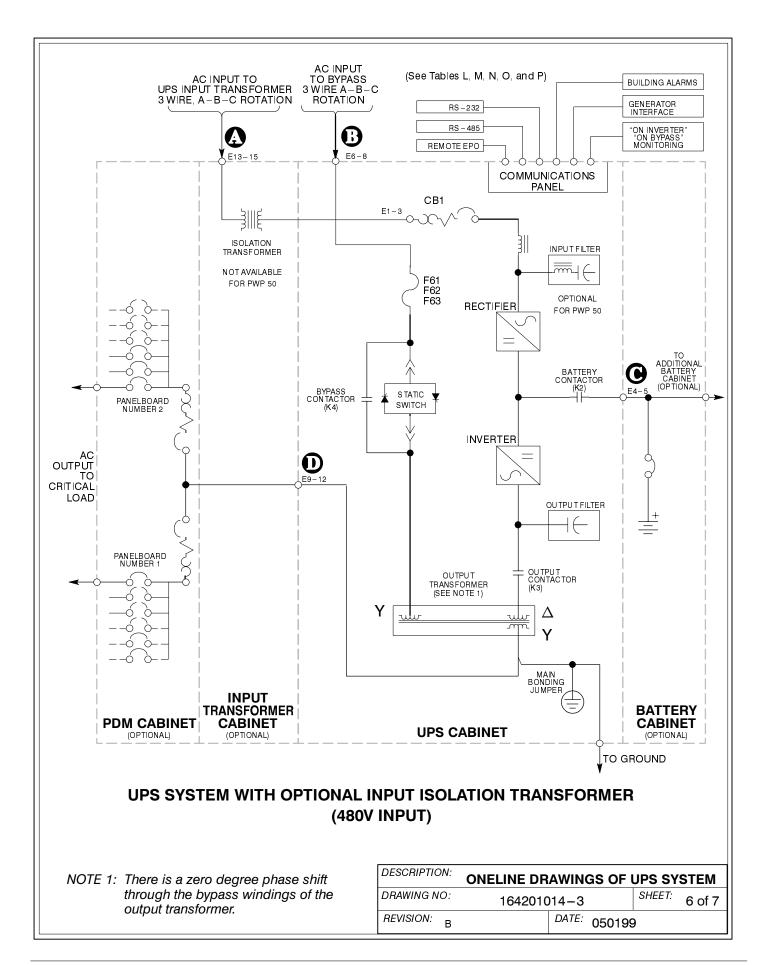


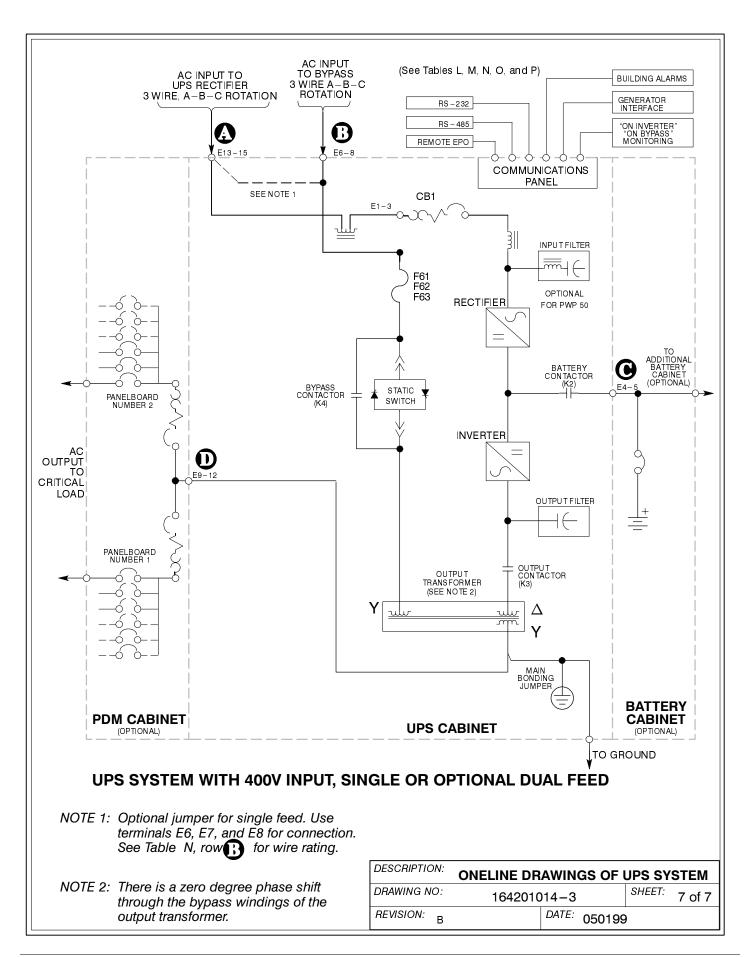
UPS SYSTEM WITH 480V INPUT, SINGLE OR OPTIONAL DUAL FEED

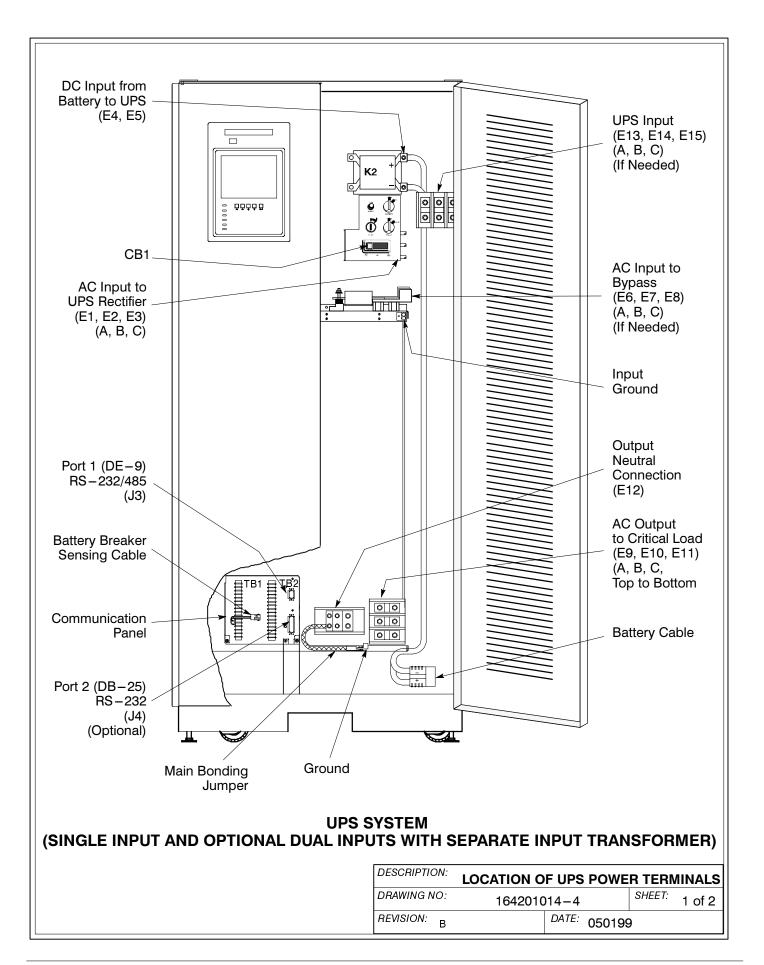
NOTE 1: Optional jumper for single feed. Use terminals E6, E7, and E8 for connection. See Tables J and L, row for wire rating.

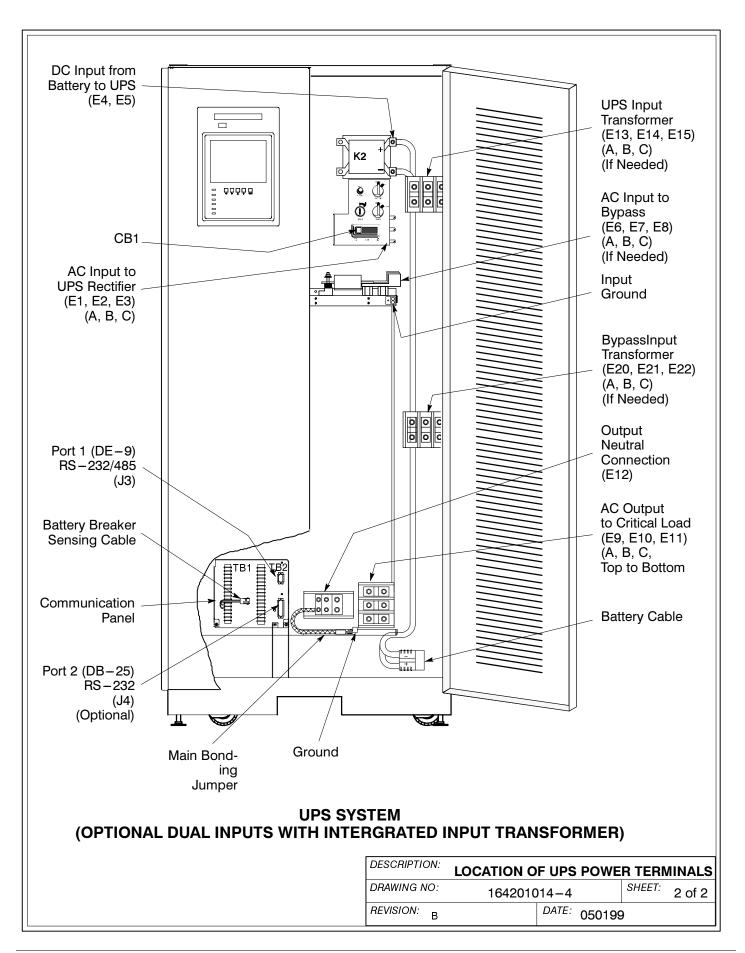
NOTE 2: There is a zero degree phase shift through the bypass windings of the output transformer.

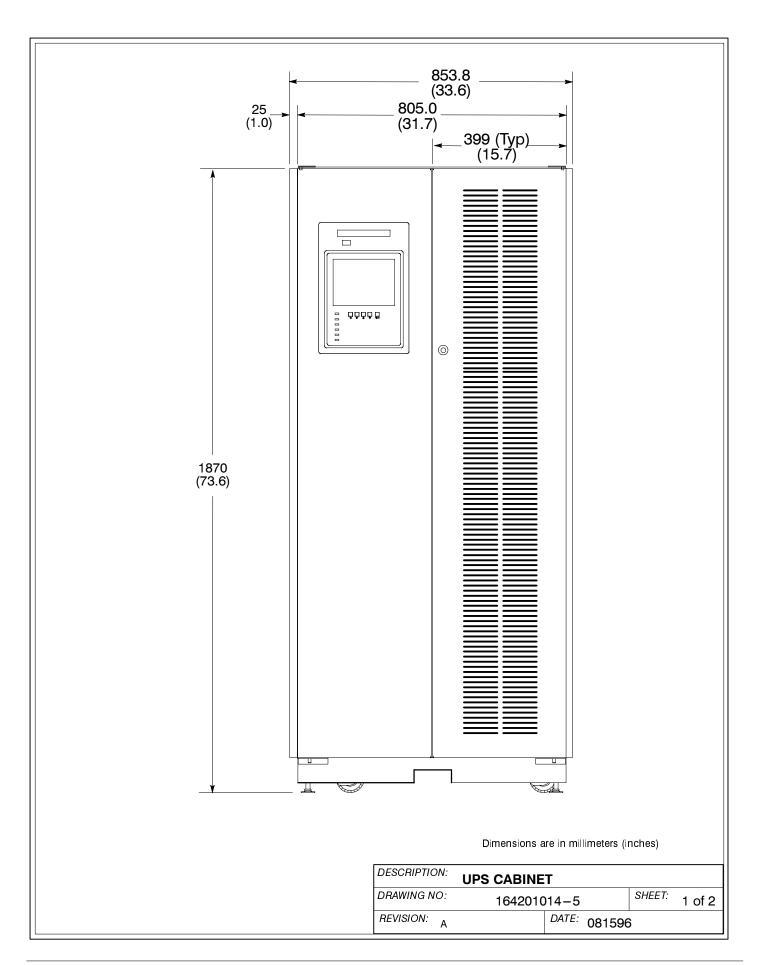
DESCRIPTION:	ONELINE DRAWINGS OF UPS SYSTEM					
DRAWING NO:	1642010	14-3		SHEET:	5 of 7	
REVISION: B		DATE:	0501	050199		

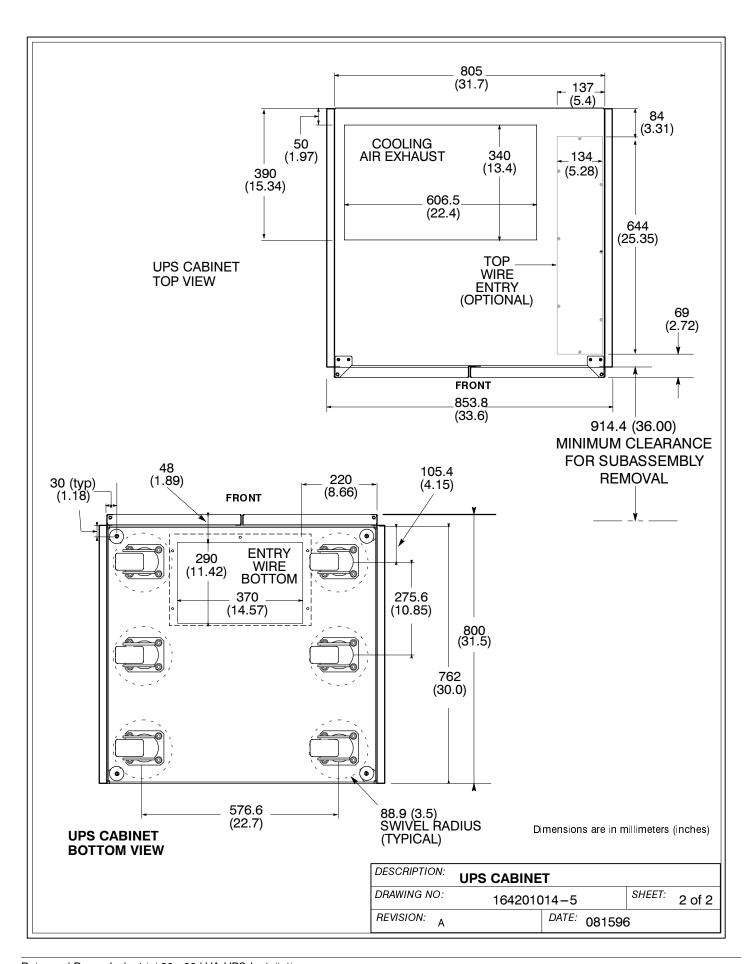


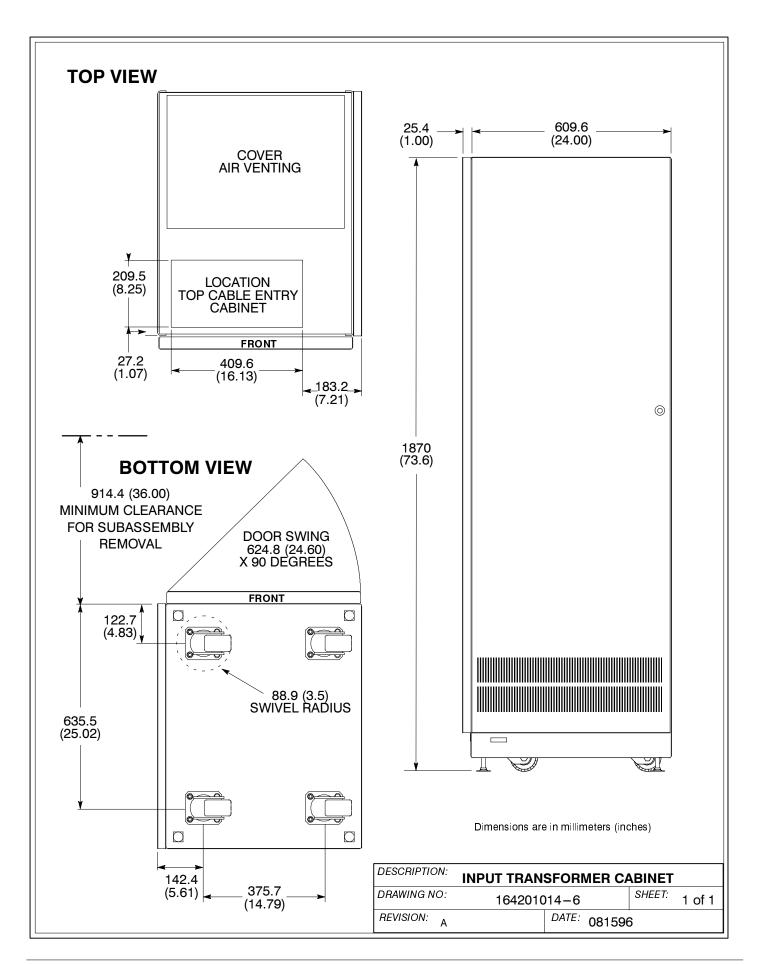


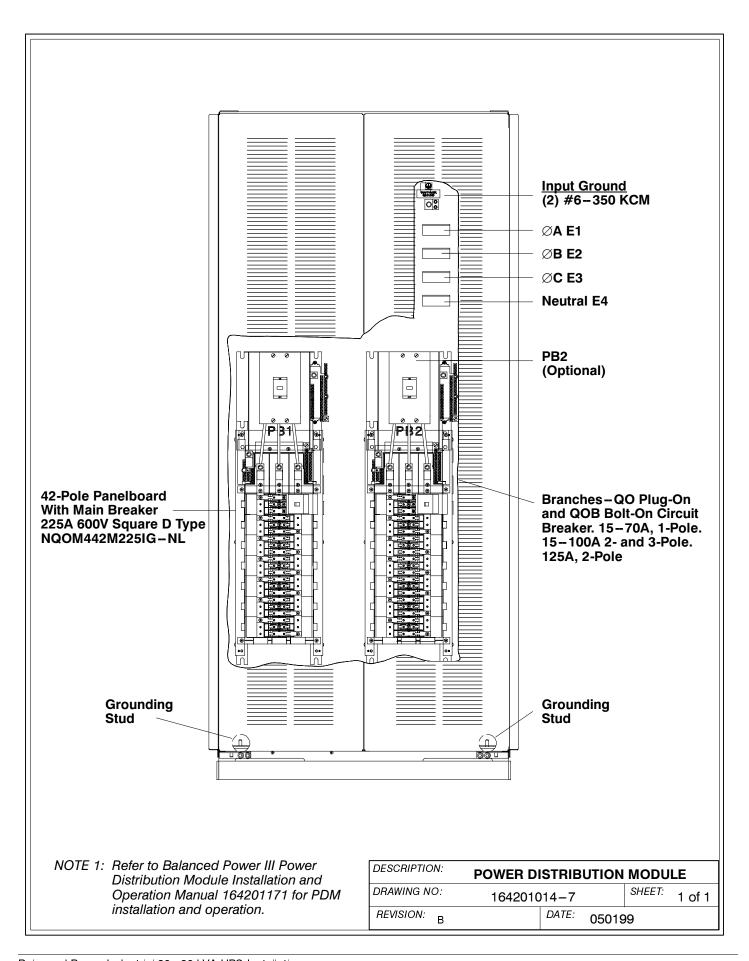


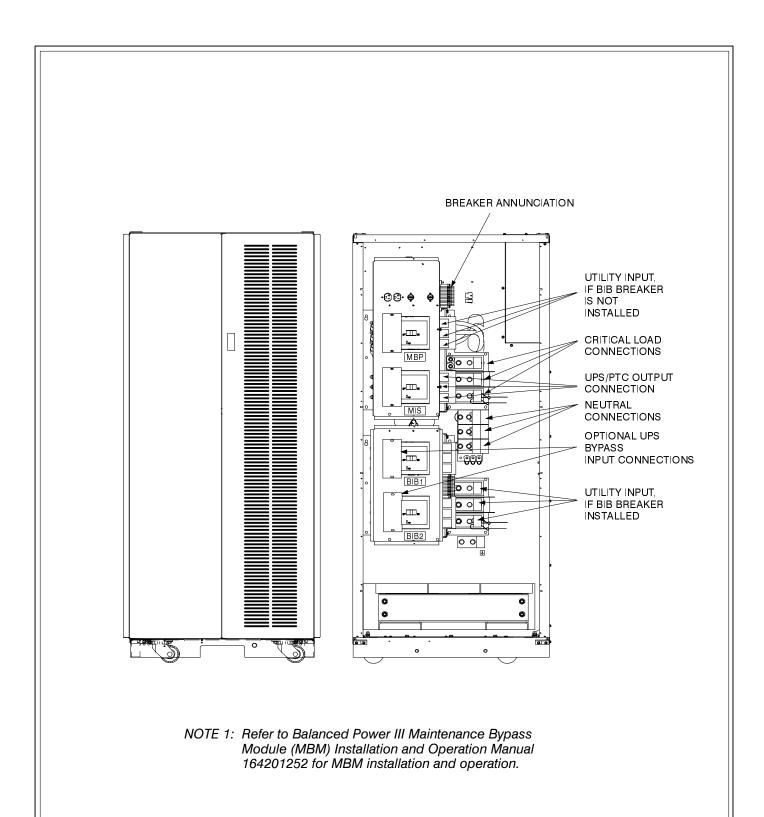




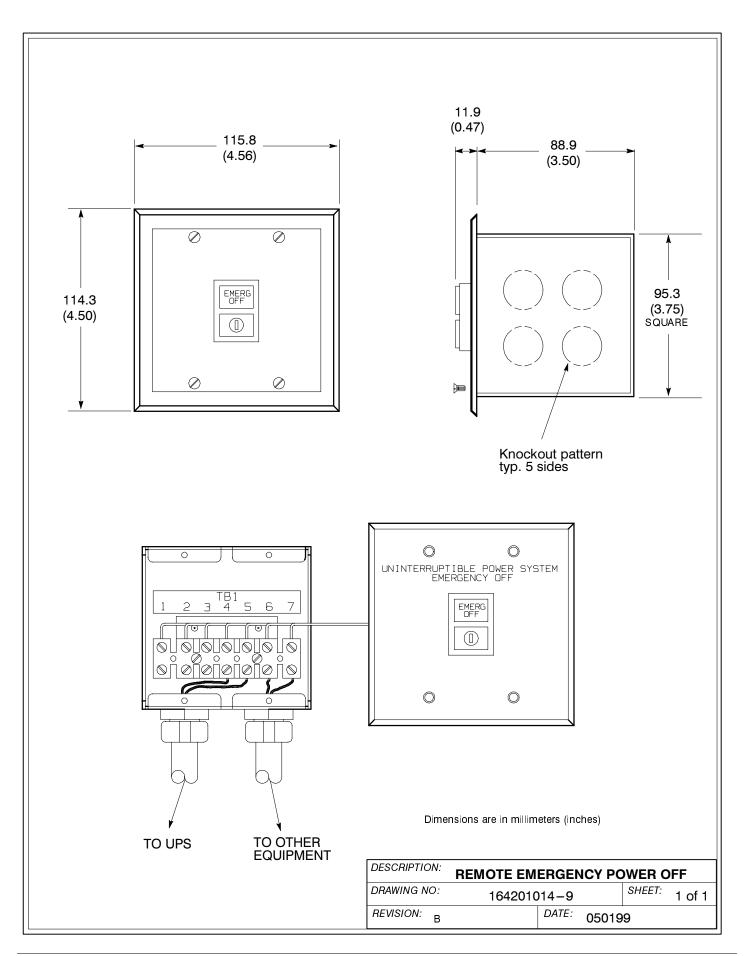


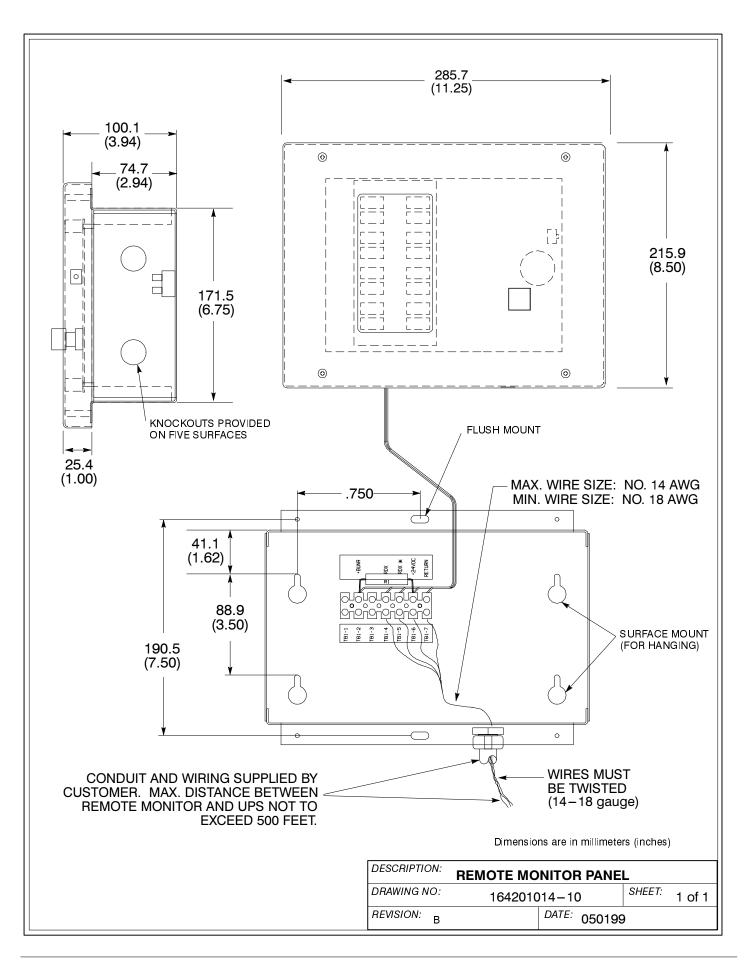


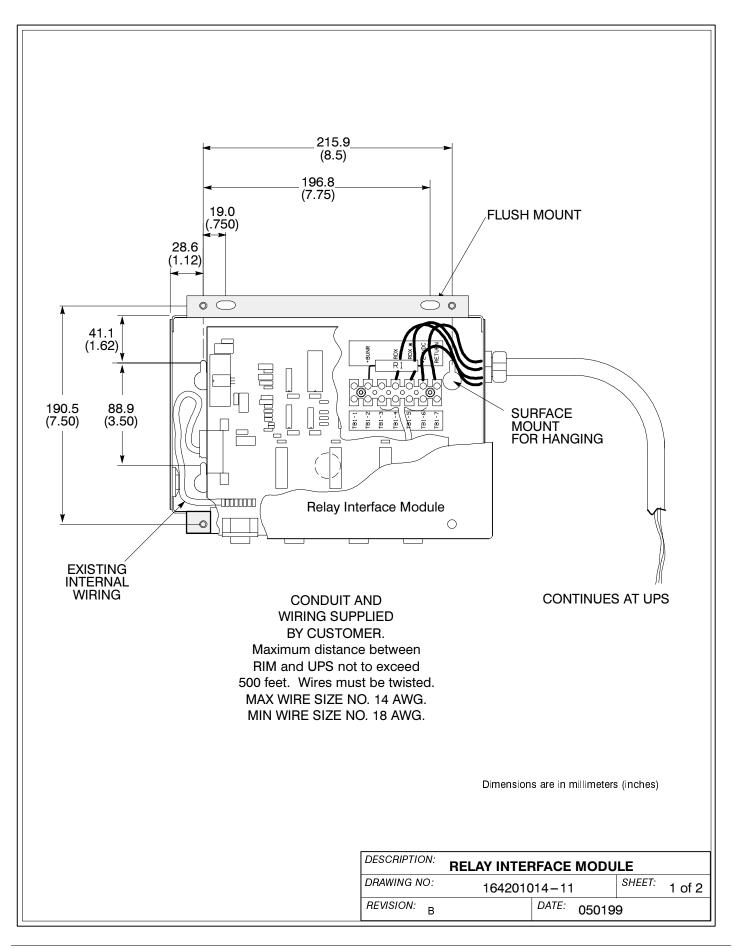


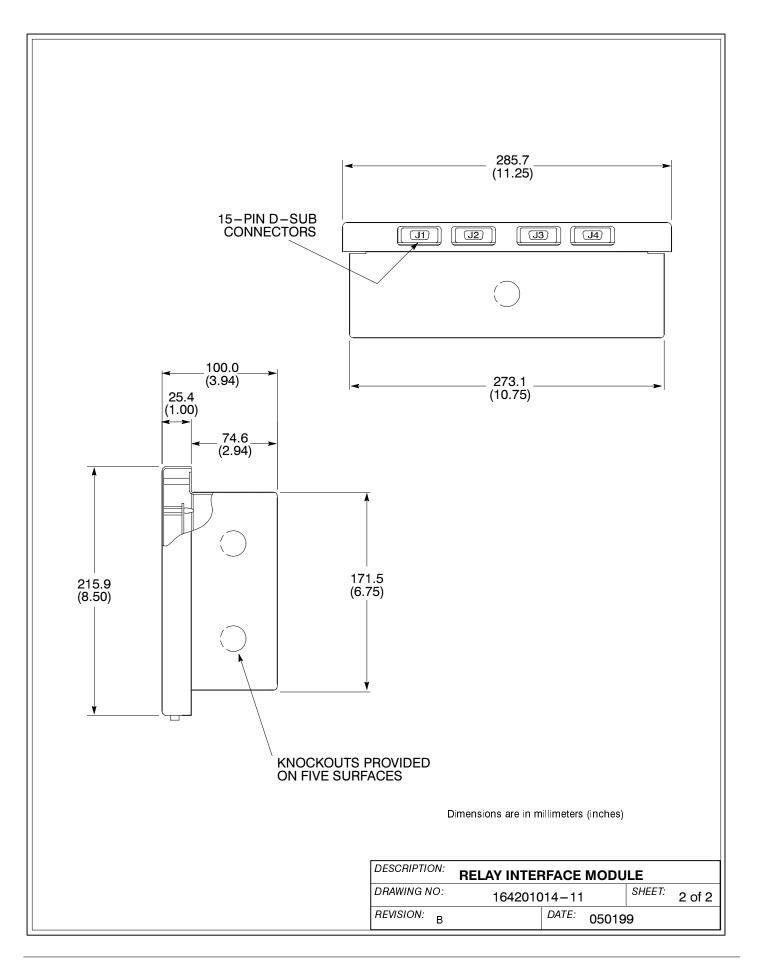


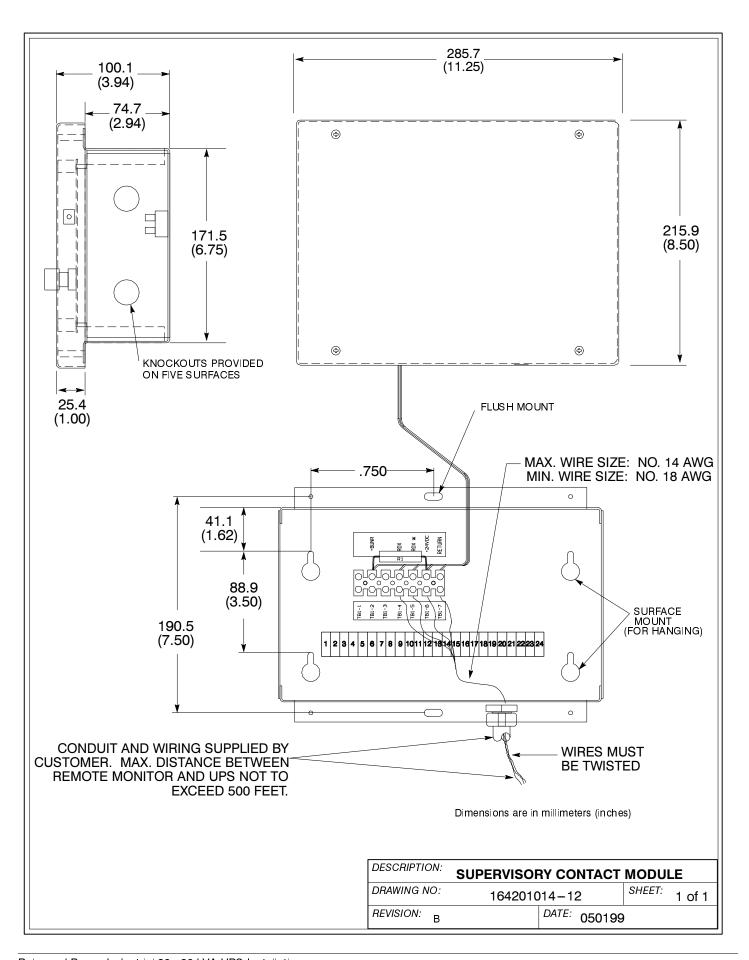
DESCRIPTION:	MAINTENANCE BYPASS MODULE					
DRAWING NO:	164201014-8		SHEET:	1 of 1		
REVISION: B	DATE:	05019	050199			











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